



## INSTALLATION INSTRUCTIONS

MAKE: Toyota  
MODEL: Tacoma  
YEAR: 05-11  
ENGINE: V6-4.0L

**Cat. Replacement  
47-46006**



### Parts Included:

- (P/N: 05-144252) Rear Replacement w/ Cat (x1)

### Hardware Included:

- (P/N: 05-60366) Gasket (x1)
- (P/N: 06-00140) Warranty Card (x1)

**CAUTION:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

**Step 1:** (Read Instructions prior to installation.) Secure vehicle on jack/stands. (Refer to your manual for specified jack positions.) It is recommended to not fully tighten the clamps until the entire system has been installed.

**Step 2:** Disconnect the negative battery terminal from battery.

**Step 3:** Remove O2 sensor. Check if damaged, replace if necessary.

**Step 4:** Unbolt and remove catalytic converter from vehicle.

**Step 5:** Install aFe power catalytic converter using supplied gaskets.

**Step 6:** Connect O2 sensor to aFe POWER catalytic converter.

**Step 7:** Connect negative battery terminal.

**Step 8:** Double check your work, then proceed to start vehicle and check for any leaks.

**Step 9:** Remove vehicle from jack/stands.

**Step 10:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.