



INSTALLATION INSTRUCTIONS

MAKE: Subaru
MODEL: WRX STI
YEAR: 2004-2019
ENGINE: H4-2.5L (t)
Also Fits: 2006-2014 Subaru WRX H4-2.5L (t)
2005-2009 Legacy GT H4-2.5L (t)

Twisted Steel
48-36802



Parts Included

- (P/N: 05-45930) Header (x1)

Hardware Included

- (P/N 03-50244) M8 Nut, Hex (x1)
- (P/N 03-50228) 5/16" Washer (x1)

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

- Step 1:** For safety reasons please remove the positive and negative terminals from the battery.
- Step 2:** Lift the vehicle at a safe height using jack stands.
- Step 3:** Remove lower splash guards under the engine. Remove three bolts and clips.
- Step 4:** Remove the stock heat shield from the stock manifold and remove the ground wire.
- Step 5:** Remove the O2 sensors.
- Step 6:** Remove the right & left nuts / bolts on the stock exhaust manifold.
- Step 7:** Remove the stock exhaust manifold.
- Step 8:** Install the aFe header onto the cylinder header using the factory hardware and gaskets. **(the original exhaust manifold gaskets can be re-used if not damaged replace if necessary)**
- Step 9:** Re-install O2 sensors and ground wire.
- Step 10:** Re-install the lower splash guards.
- Step 11:** Remove vehicle from jack stands.
- Step 12:** Installation is now complete. It is recommend to re-tighten all clamps & bolts/nuts after 50-100 miles.