



## INSTALLATION INSTRUCTIONS

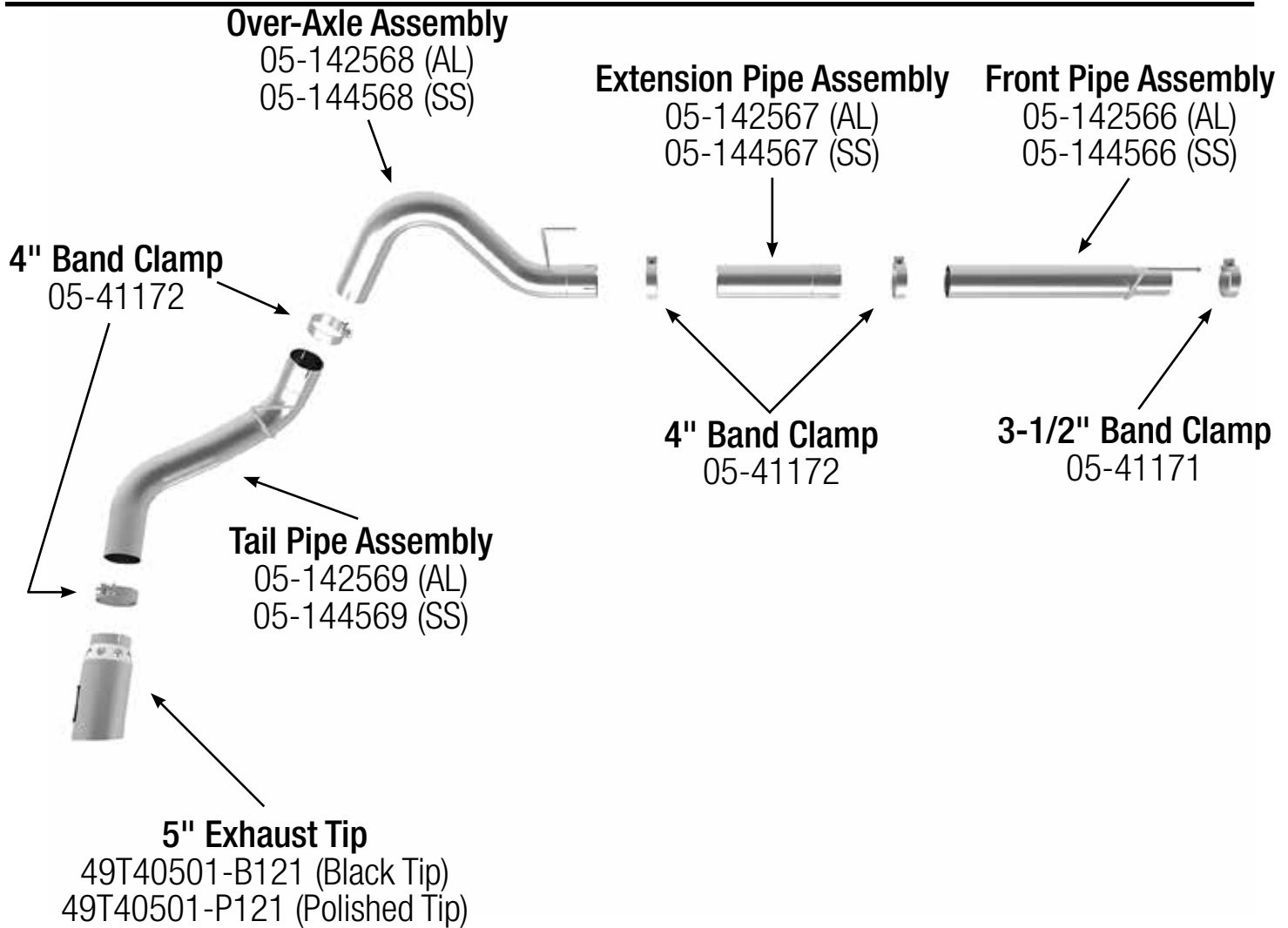
**MAKE:** Ford  
**MODEL:** F-150  
**YEAR:** 2018-2020  
**ENGINE:** V6-3.0L (td)

## DPF-Back Exhaust Aluminized

49-03106-B (Black Tip)  
49-03106-P (Polished Tip)

## DPF-Back Exhaust Stainless Steel

49-43106-B (Black Tip)  
49-43106-P (Polished Tip)



**Caution:** aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

**Step 1: Read instruction prior to installation.** It is recommended to not tighten everything down until the system has been fully installed for adjustability.

**Step 2:** Remove the O.E exhaust muffler section.

**Step 3:** Install the Front pipe using the provided 3-1/2" band clamp.

**Step 4:** Install the 15" extension pipe and provided clamps.

CC/LB 6.5' bed 156.8" W.B. = Use 15" extension  
CC/SB 5.5' bed 145" W.B. = No extension needed  
EC/SB 6.5' bed 145" W.B. = No extension needed

**Step 5:** Install the Over-Axle pipe using the provided clamps.

**Step 6:** Install the Tail pipe section and tip.

**Step 7:** Adjust the exhaust system and tip to desired position and tighten down all clamps.

**Step 8:** Your Installation is now complete it is recommended to re-check and re-tighten exhaust 50-100 miles after installation.