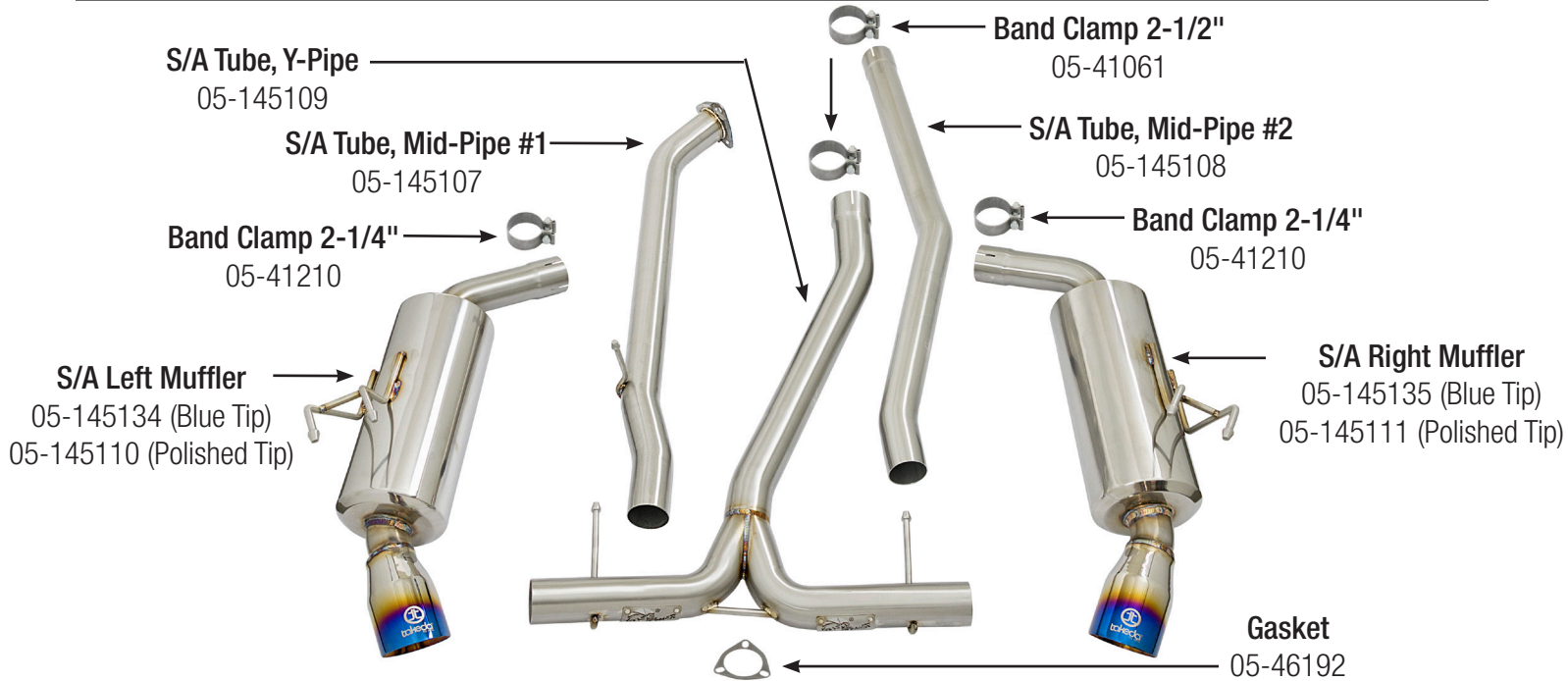




INSTALLATION INSTRUCTIONS

MAKE: Honda
MODEL: Civic Sedan (4-Door)
YEAR: 2016-2020
ENGINE: I4-1.5L (t)
NOTE: Does NOT fit LX or Coupe models.

**Cat-Back Dual-Exit
304 Stainless Steel
49-36615-L (Blue Tips)
49-36615-P (Polished Tips)**



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1.** (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure.
- Step 2.** Secure stock exhaust with jack/stands.
- Step 3.** Disconnect negative battery terminal.
- Step 4.** Remove the (x3) nuts securing the stock exhaust to the OE front pipe.
- Step 5.** Remove the muffler rubber hanger mounts off the chassis and remove the OE exhaust.
- Step 6.** Remove the rubber mounts off the OE exhaust section and transfer onto the Takeda exhaust system.
- Step 7.** Install the Takeda Mid-Pipe #1, using OE nuts and using (x1) supplied gasket. **Do not tighten.**
- Step 8.** Using the (x1) supplied 2.5" band clamp, install the Mid-Pipe #2 onto the Mid-Pipe #1, **but do not tighten.**
- Step 9.** Using the (x1) supplied 2.5" band clamp, install the Y-Pipe onto the Mid-Pipe #2, **but do not tighten.**
- Step 10.** Using the (x1) supplied 2.250" band clamp, install the right muffler onto the Y-Pipe, **but do not tighten.**
- Step 11.** Using the (x1) supplied 2.250" band clamp, install the left muffler onto the Y-Pipe **but do not tighten.**
- Step 12.** Adjust Takeda exhaust system before tightening.
- Step 13.** Once aligned and you're satisfied, you may now tighten complete system.
- Step 14.** Reconnect battery.
- Step 15.** Start the vehicle and check for any leaks.
- Step 17.** Double check all work and ensure everything is tight. Congratulations, your system is now complete and fully installed! It is recommended to re-tighten all clamps and bolts after 50-100 miles.

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**