

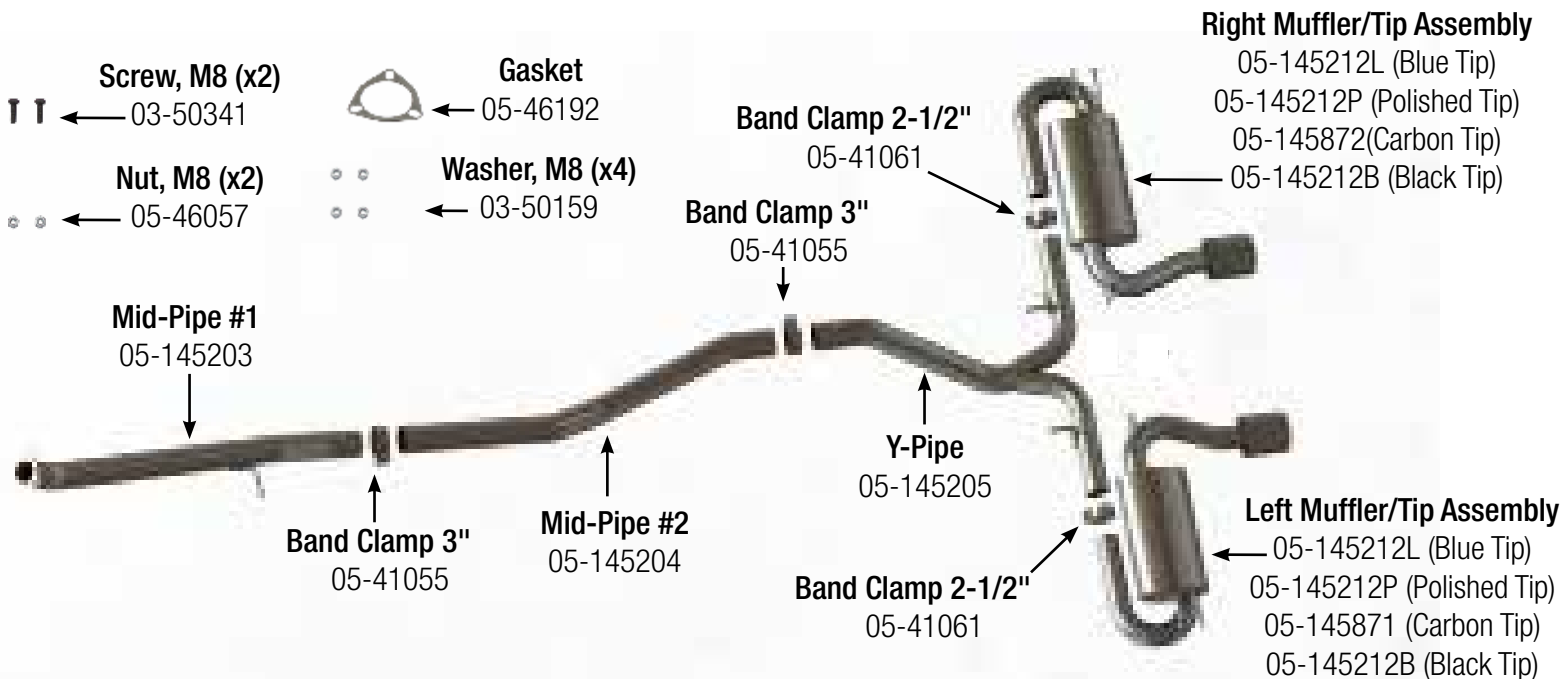


INSTALLATION INSTRUCTIONS

MAKE: Honda
MODEL: Civic Si Sedan (4-Door)
YEAR: 2017-2020
ENGINE: L4-1.5L (t)

3" to 2-1/2" 304 Stainless Steel Cat-Back Exhaust System

49-36621-L (Blue Tips)
49-36621-P (Polished Tips)
49-36621-1C (Carbon Tips)
49-36621-B (Black Tips)



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

Step 1: (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure.

Step 2: Secure stock exhaust with jack/stands.

Step 3: Disconnect negative battery terminal.

Step 4: Remove the (x3) nuts securing the stock exhaust to the OE front pipe.

Step 5: Remove the muffler rubber hanger mounts off the chassis and remove the OE exhaust.

Step 6: Remove the rubber mounts off the OE exhaust section and transfer onto the TAKEDA exhaust system.

Step 7: Install the TAKEDA mid pipe #1, using OE nuts and using (x1) supplied gasket. Do not tighten.

Step 8: Using the (x1) supplied 3" band clamp, install the mid pipe #2 onto the mid pipe #1 but do not tighten.

Step 9: Using the (x1) supplied 3" band clamp, install the Y-pipe onto the mid pipe #2 but do not tighten.

Step 10: Using the (x1) supplied 2.5" band clamp, install the right muffler onto the Y-pipe but do not tighten.

Step 11: Using the (x1) supplied 2.5" band clamp, install the left muffler onto the Y-pipe but do not tighten

(Continue on Page 2)

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**

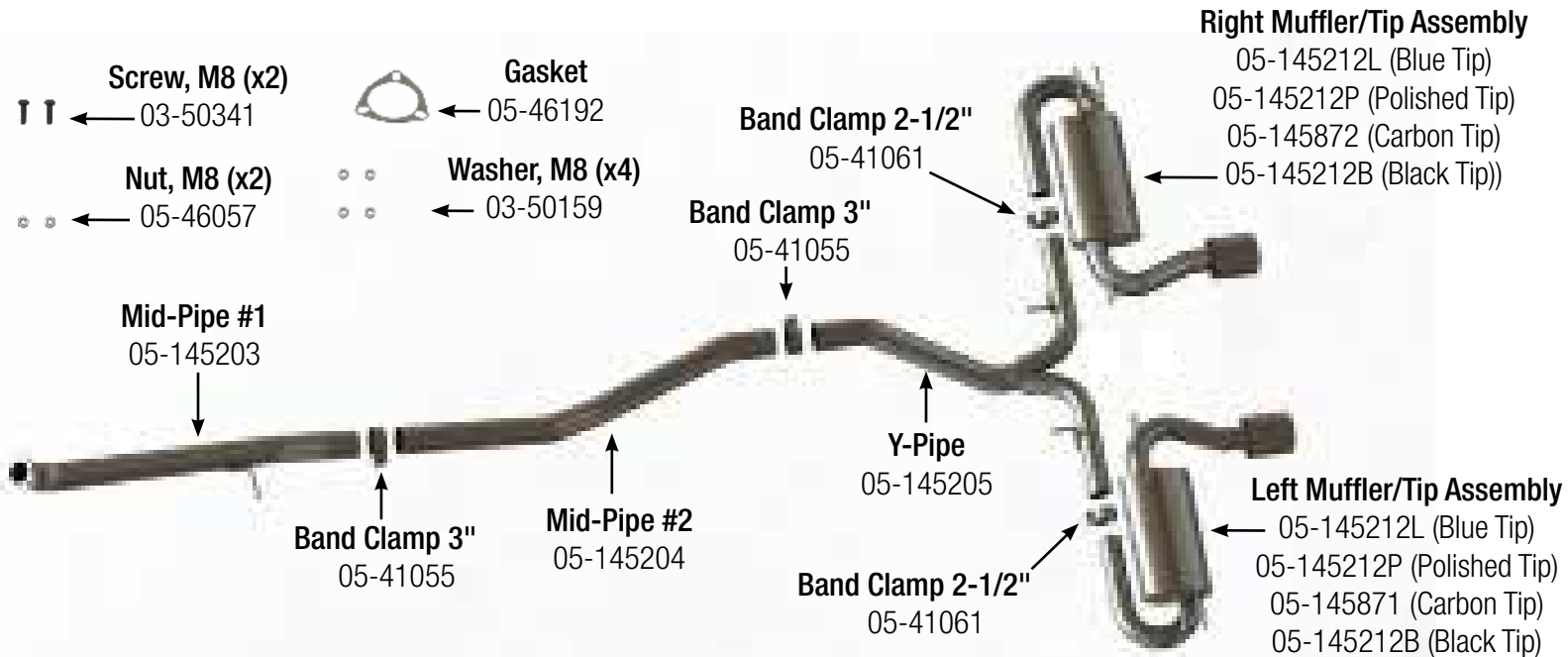


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Step 12: Align the brackets on the mufflers with the right hand muffler bracket positioned behind the left hand muffler bracket and attach using the supplied 8mm nuts and bolts but do not tighten at this time. (See Figure 1)

Step 13: Adjust TAKEDA exhaust system before tightening.

Step 14: Once aligned and you're satisfied, you may now tighten complete system.

Step 15: Reconnect battery.

Step 16: Start the vehicle and check for any leaks.

Step 17: Double check all work and ensure everything is tight
Congratulations, your system is now complete and fully installed!

Note: It is recommended to re-tighten all clamps and bolts after 50-100 miles.



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