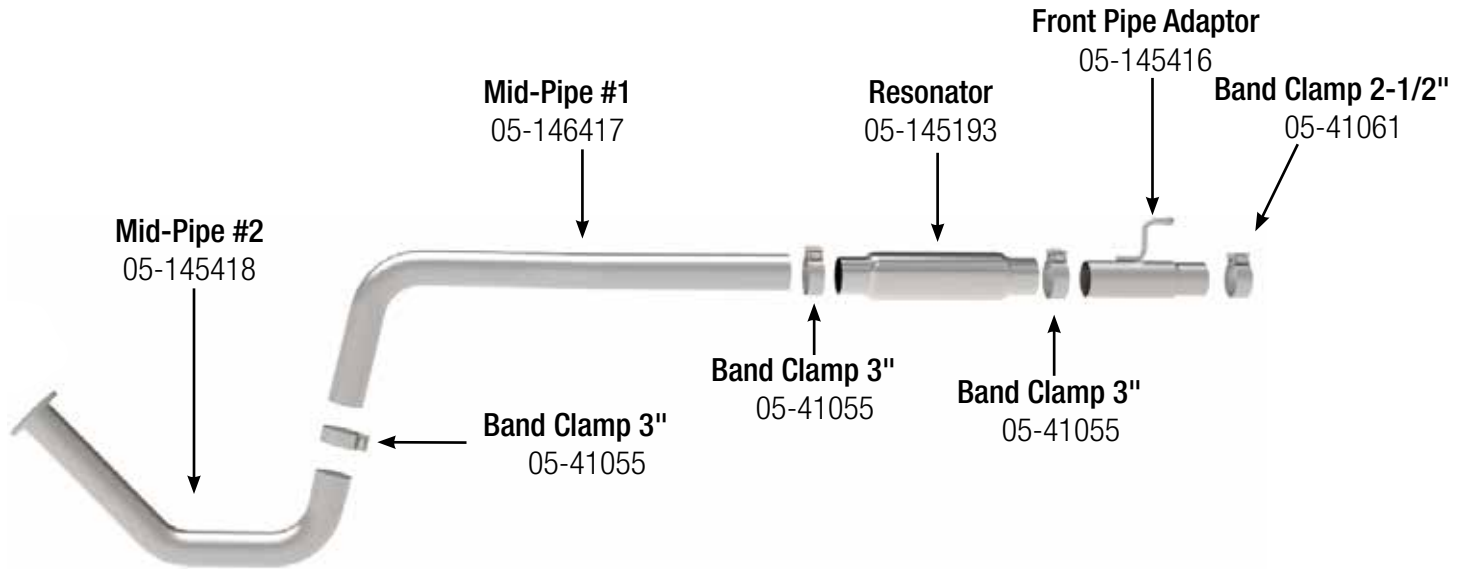




## INSTALLATION INSTRUCTIONS

MAKE: Hyundai  
MODEL: Elantra GT Sport  
YEAR: 2018-2020  
ENGINE: L4-1.6L (t)

**3" 304 Stainless Steel  
Mid-Pipe Exhaust System**  
49-37001



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

**Step 1:** Read instruction prior to installation. Properly support your stock exhaust system (refer to your owner's manual for specific jack stand positions.) (Note: it is recommended to not fully tighten all band clamps until the entire system has been installed.)

**Step 2:** For faster installation spread the pieces of the exhaust alongside your vehicle as shown in the diagram shown. (Cutting will be required for installation.)

**Step 3:** Remove the stock Exhaust by unbolting it from the first flanged joint and removing it from the stock rubber isolation mounts.

**Step 4:** Remove the rest of the exhaust up to the rear catalytic converter which is at the next flanged joint.

**Step 5:** Remove the Heat shield in-between the rear cat and the stock resonator. Measure 4" from the Back of the weld on the rear catalytic converter and cut. (See photo for reference.)



**Step 6:** Now re-install the catalytic converter using the stock hardware.

**Step 7:** Install the front pipe adaptor using the provided 2.25" clamp.

**Step 8:** Install the resonator pipe, and the mid pipes as shown in the diagram using the provided 3" band clamps.

**Step 9:** Install the TAKEDA mid pipe using the provided bolts and stock nuts. Re-install the stock axle back to the TAKEDA mid-pipe exhaust.

**Step 10:** Adjust system and begin tightening all clamps and hardware starting from the front and working your way to the rear.

**Step 11:** Congratulations your exhaust is now complete it is recommended to re-tighten all clamps and hardware 50-100 miles after installation.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**