



## INSTALLATION INSTRUCTIONS

MAKE: Ford

MODEL: Super Duty F-250/F-350

YEAR: 2017-2020

ENGINE: V8-6.2L/7.3L

WHEELBASE: (160") Crew Cab/Short Bed w/ 6.5' ft. Bed

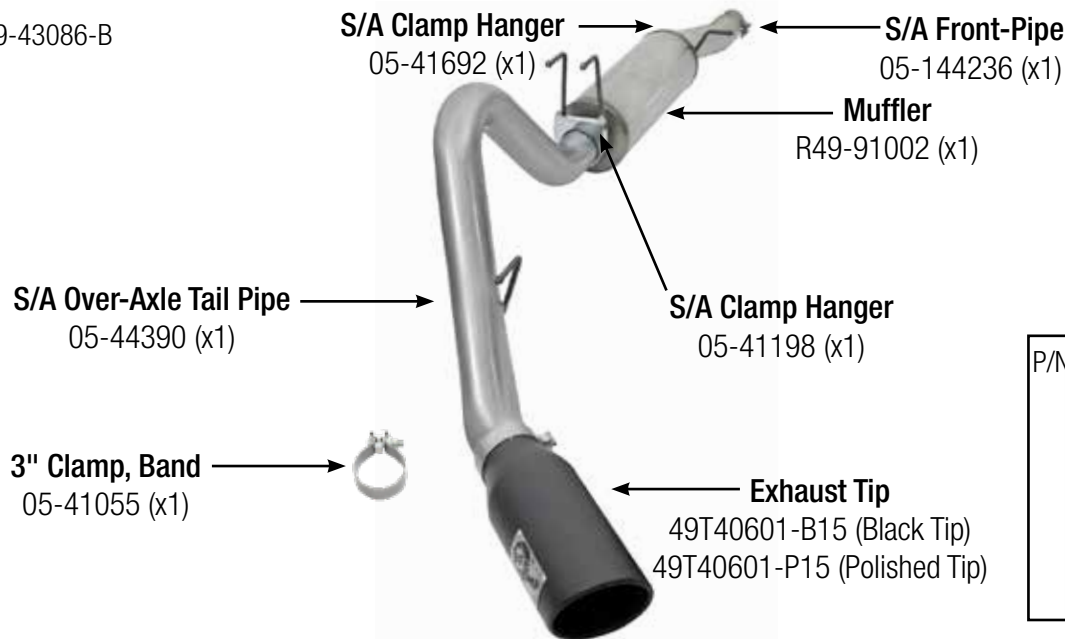
**4" Cat-Back Exhaust**

**409 Stainless Steel**

**49-43086-B (Black Tip)**

**49-43086-P (Polished Tip)**

P/N: 49-43086-B



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

- Step 1.** (Read Instructions prior to installation) for faster removal and installation of exhaust a trained professional is recommended for this procedure. Secure vehicle with jack/stands.
- Step 2.** Remove your stock exhaust up to the catalytic converter. Begin at the rear of your truck working your way forward. Take caution not to damage the isolation mounts as they will be reused.
- Step 3.** For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown.
- Step 4.** Install Front-Pipe, Slip band clamp over reduced side of Front-Pipe prior to installation.
- Step 5.** Install Muffler onto Front-Pipe with aFe Power logo facing out passenger side. Place Jack/Stand under muffler, for support during installation.
- Step 6.** Install the hanger clamp **05-41692** over the front side of muffler inlet and place welded hanger into stock rubber isolation mount. Tighten hanger clamp all the way down.
- Step 7.** Install over-axle/tail-pipe into rear muffle outlet and slip tail-pipe welded hanger into stock rubber isolation mount.
- Step 8.** Align over-axle/tail-pipe. Place hanger clamp **05-41198** over the rear side of muffler outlet and place welded hangers into stock rubber isolation mounts. Tighten hanger clamp all the way down.
- Step 9.** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**