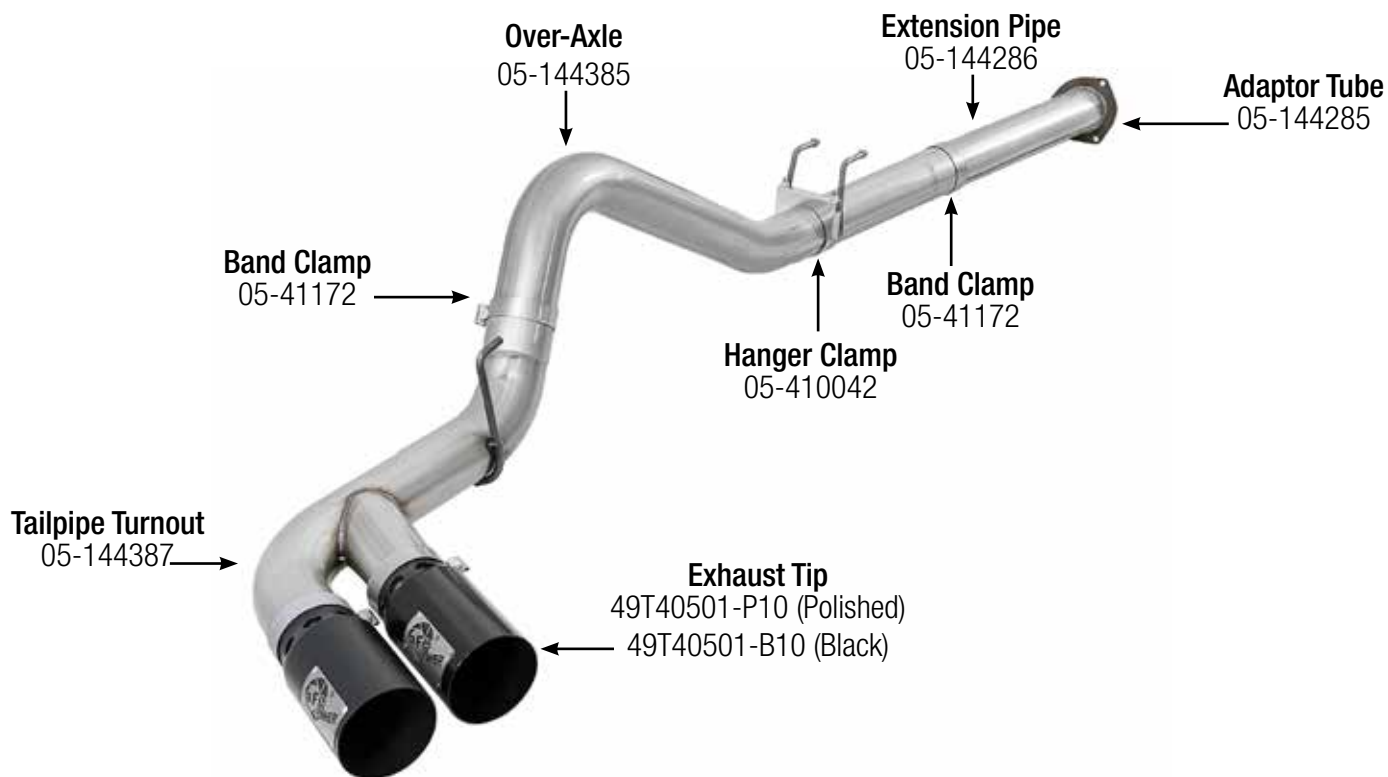




# INSTALLATION INSTRUCTIONS

MAKE: Ford  
MODEL: F-250/F-350 Super Duty  
YEAR: 2017-2020  
ENGINE: V8-6.7L (td) Power Stroke  
FITS: 141.6", 148", 160", 164.2" & 176" Wheelbases  
Will NOT fit Cab & Chassis models

**4" DPF-Back Stainless Steel**  
**49-43102-B (Black Tips)**  
**49-43102-P (Polished Tips)**



Professional installation is highly recommended. (Read instructions prior to installation). Make sure to always have at least (2) stands or jacks on hand to support the removal of OE system. Also for the installation of aFe system. Any Removal of rubber isolation mounts may require using a spray lubricant such as WD40 and a pry bar.

**Step 1:** (Read Instructions prior to installation) Professional Installation is highly recommended. Remove the stock exhaust. Take caution not to damage the factory isolation mounts and gasket as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed.

**Step 2:** For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown.

**NOTE:** Some cutting may be required during install. The measurements listed below will guide you on what to do for every Cab configuration.

- **SC/LB 8'ft box (142"WB)...** Trim Flange adaptor 05-144285 (approx. 4" off) No extension pipe.
- **EC/SB 6.75'ft box (148"WB)...** install Flange adaptor only, No extension pipe.
- **EC/LB 8'ft box (164"WB)...** install Flange adaptor + Trim extension pipe to 19" long
- **CC/SB 6.75'ft box (160"WB)...** install Flange adaptor + Trim extension pipe to 15" long
- **CC/LB 8'ft box (176"WB)...** install Flange adaptor, extension pipe (No cutting required)

**Step 3:** Install (OVER-AXLE 05-144385) Place Hanger Clamp (05-410042) over the over-axle tube with hangers facing the front of the Truck.

**Step 4:** Install the (TAIL-PIPE 05-144387). Place tips at desired position with aFe POWER logo facing the REAR of the truck. (Slightly tighten tips into position)

**Step 5:** Assure everything is aligned and straight. Begin to tighten down all components, start at the front flange of the exhaust and work towards the rear. Install NOx sensor bung back into aFe Exhaust.

**Step 6:** Install is complete, check for any exhaust leaks, after the first 50-100 miles & re-tighten clamps if necessary.

**Caution:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. **aFe recommends professional installation on our products.**