

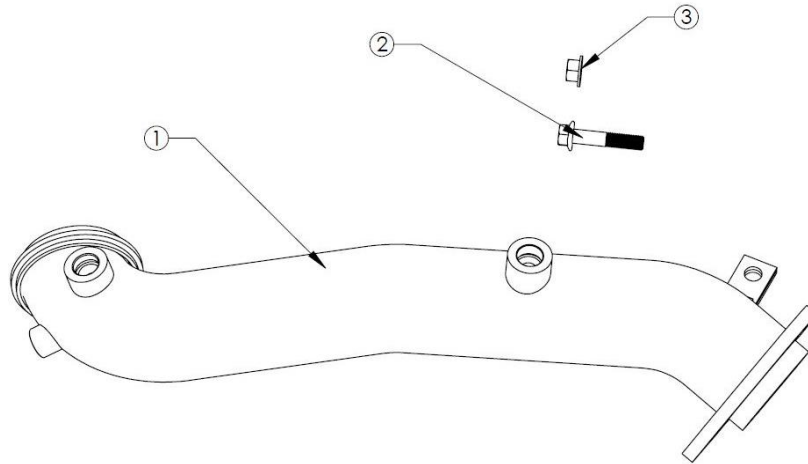


## INSTALLATION INSTRUCTIONS

Down-Pipe

MAKE: Duramax  
MODEL: LML  
YEAR: 2015.5-2016  
ENGINE: V8-6.6TD

49-44113



Item	Description	Part Number	Quantity
1	3" Dia x 33"L Downpipe	05-144737	1
2	Flange Bolts	03-50386	3
3	Nut, M10	03-50189	3

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER downpipe to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.

1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. Disconnect the negative leads from the batteries.
4. Remove the right front wheel.
5. Remove the right inner fender panel.
6. Remove the x3 nuts connecting the down pipe to exhaust system.
7. If vehicle is equipped with aftermarket EGT gauge, remove probe and lay electrical lead safety out of the way.
8. Remove the EGT, O2, and injector sensors from the down pipe. Remove the bolt on the support bracket.
9. Remove the x4 screws on the down pipe heat shield and remove the heat shield.
10. Remove the V-band clamp on the turbo outlet and remove the down pipe.
11. Recommended: Apply a light coat of Anti-Seize Lubricant to aFe down-pipe section before installing on vehicle.
12. Install Downpipe, tighten clamps once properly position to turbo and exhaust system.
13. Reinstall the EGT sensor, o2 sensor, and the injector on the down pipe and tighten. Reinstall the mounting bolt on the support bracket.
14. Reinstall the exhaust system to downpipe using the supplied nuts and bolts.
15. Install the right fender panel.
16. Install the right front wheel.
17. Re-connect negative battery leads.
18. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
19. Remove vehicle from jacks stands.
20. It is recommended to re-tighten all clamps and hardware after 50-100 miles.