

advanced FLOW engineering

Instruction Manual P/N: 54-11648/-L/-R/-N/-GN/-GR

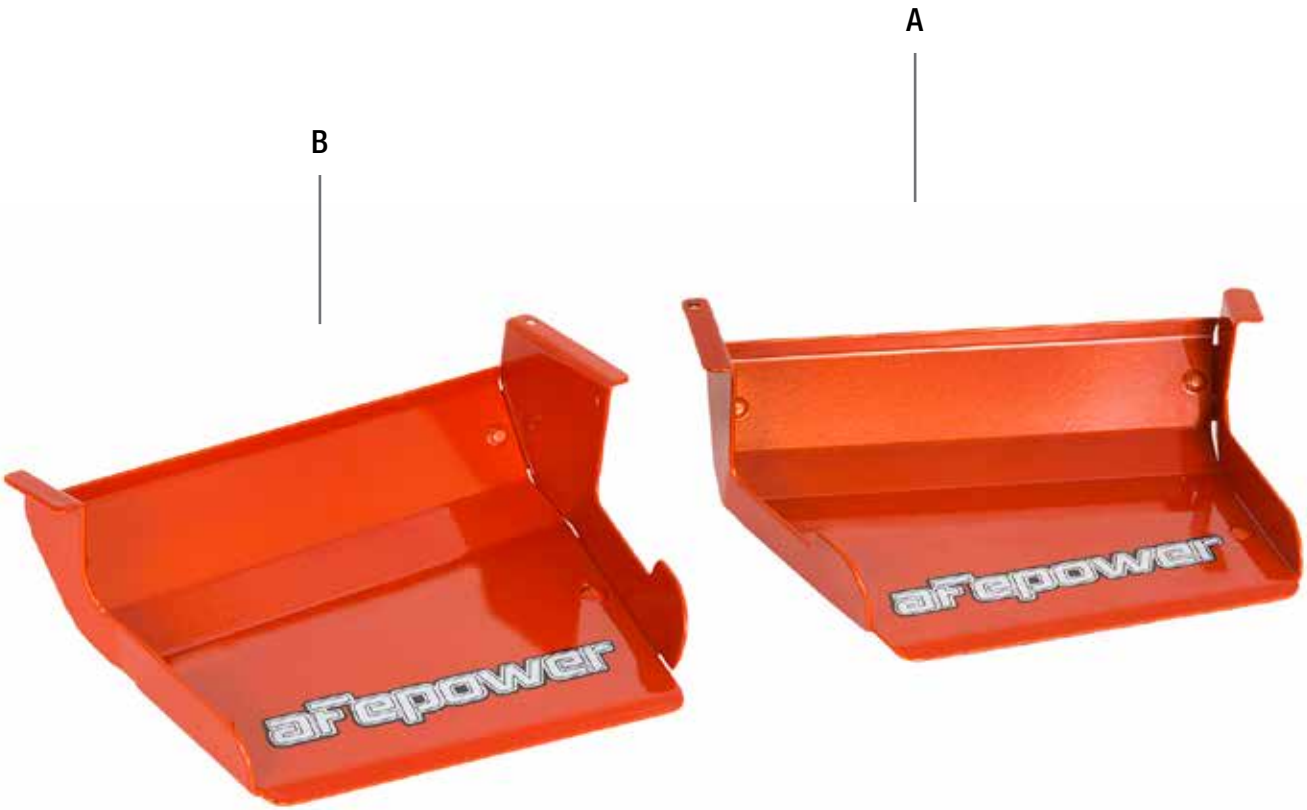
Make: **BMW** Model: **1-Series (E8X)/ 1M** Year: **2008-2013** Engine: **L6**



- Please read the entire instruction manual before proceeding.
- Ensure all components listed are present.
- If you are missing any of the components, call customer support at 951-493-7100.
- Ensure you have all necessary tools before proceeding.
- Do not attempt to work on your vehicle when the engine is hot.
- Disconnect the negative battery terminal before proceeding.
- Retain factory parts for future use.

Label	Qty.	Description	Part Number
A	1	Scoop Driver Side	05-01033 (Black)
			05-01033L (Blue)
			05-01033R (Red)
			05-01033GN (Green)
			05-01033N (Orange)
			05-01033GR (Gray)
B	1	Scoop Passenger Side	05-01032 (Black)
			05-01032L (Blue)
			05-01032R (Red)
			05-01032GN (Green)
			05-01032N (Orange)
			05-01032GR (Gray)

Note: Legal in California for use on race vehicles only. The use of this device on vehicles used on public streets or highways is strictly prohibited in California and others states that have adopted California emission regulations.



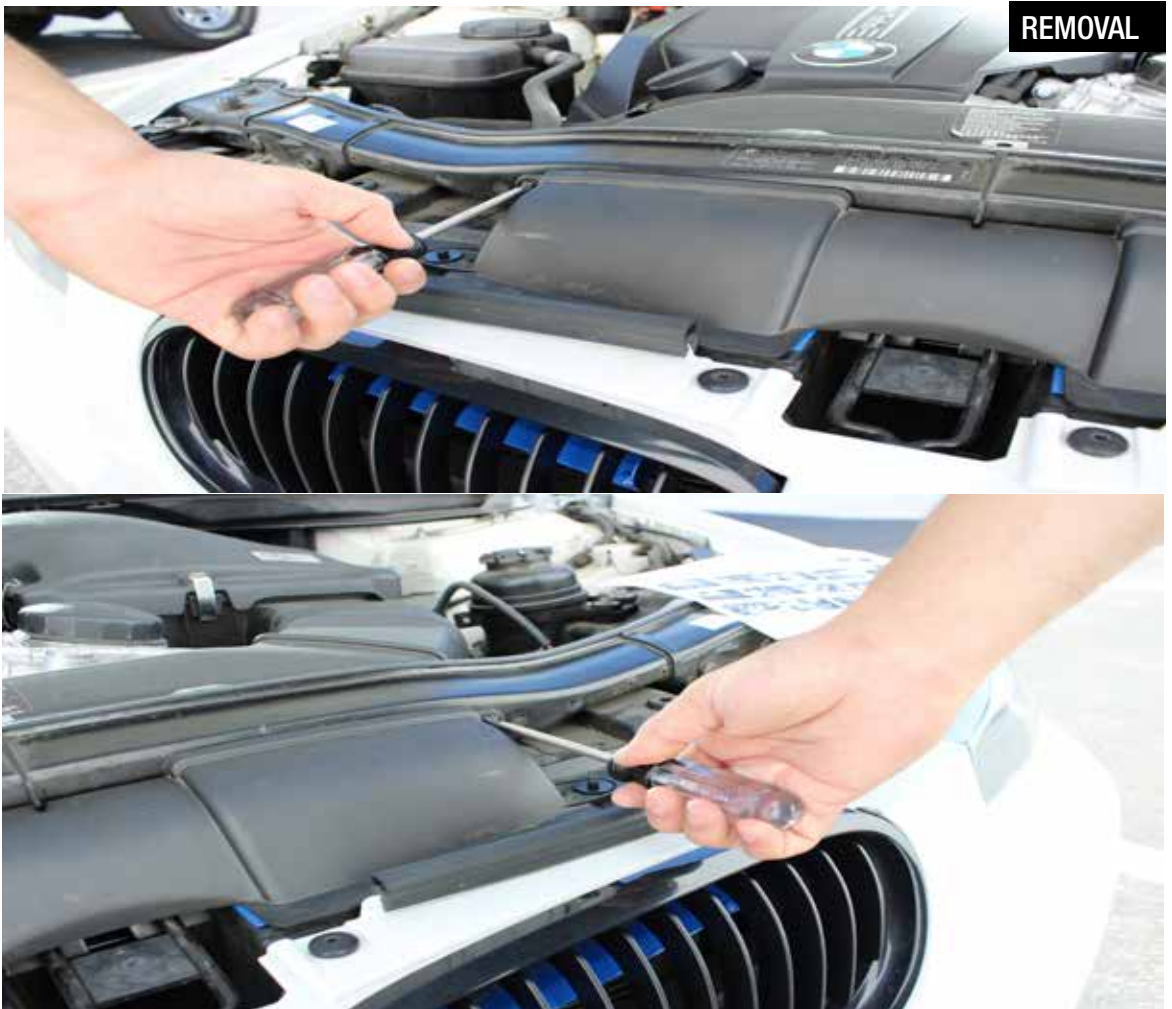


Figure A

Refer to Figure A for step 1

Step 1: Remove screws on ram air duct using T25 torx bit. (Save for later installation)

**Figure B****Refer to Figure B for step 2-3**

Step 2: With flat head screw driver, carefully pry and push up plastic pin. Do so on both sides of ram air duct. (Save pins for later installation)

Step 3: Remove air inlet duct.



Figure C

DETAIL

Refer to Figure C for steps 4-5

- Step 4: Install 05-01033 driver side D.A.S. and 05-01032 passenger side D.A.S. Position scoop tab on plastic support as shown in detail picture.
- Step 5: For easier installation, the next step will require an assistant. Have person A hold the scoops in position as shown. Then have person B re-install the cover and secure with plastic pins removed in step 2. (Make sure pin clips are through hole on scoops, allowing to secure and hold in place).



Figure E

Refer to Figure E for step 6

Step 6: Re-install T25 screws removed at step 1. Installation is now complete! Thank you for choosing aFe Power!



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Twisted Steel Header



P/N: 48-36307

Exhaust Systems



P/N: 49-36302-B (Blk Tip)
49-36302-P (Pol Tip)

Exhaust Down Pipes



P/N: 48-36302-HC (Street)
48-36302-HN (Race)

Air Intake System



P/N: 52-81013-C
*(N52 Engine)

Air Intake System



P/N: 52-31912
*(N55 Engine)
Sprint Booster

Air Intake System



P/N: 54-81912 (P5R) *N55
51-81912 (PDS)
Air Intake System

Throttle Body Spacer



P/N: 46-31007
*(N55 Engine)
46-31002
*(N54 Engine)

Module



P/N: 77-46301 (Sensor 1)
77-46302 *(N54 Only)
77-46304 (Sensor 2)



P/N: 77-16301 (M/T)
77-16302 (A/T)



P/N: 54-11472 (P5R)
51-11472 (PDS)
*(N54 Engine)

To purchase any of the items above, view airflow charts, dyno graphs, photos, and video; please go to aFepower.com.

Warranty

General Terms:

- aFe warrants their products to be free from manufacturer's defects due to workmanship and material.
- This warranty applies only to the original purchaser of the product and is non-transferrable.
- Proof of purchase of the aFe product is required for all warranty claims.
- Warranty is valid provided aFe instructions for installation and/or cleaning were properly followed.
- Proper maintenance with regular inspections of product is required to insure warranty coverage.
- Damage due to improper installation, abuse, unauthorized repair or alteration is not warranted.
- Incidental or consequential damages or cost, including installation and removal of part, incurred due to failure of aFe product is not covered under this warranty.
- All warranty is limited to the repair and/or replacement of the aFe part. To request Return Goods Authorization ("RGA"), email RGA@afepower.com or call (951)493-7100. Upon receipt of the RGA, you must return the product to the address provided in the RGA, freight prepaid and accompanied with a dated proof of purchase and the RGA. Upon receipt of the defective product and upon verification of proof of purchase, aFe will either repair or replace the defective product within a reasonable time, not to exceed thirty days.

Product Category	P/N Prefix	Warranty duration
Direct OE Replacement Filters	10, 11, 30, 31, 71, 73	Life of the vehicle
Racing Filters	18	1 year
Universal	21, 24, 72, TF	2 years
Air Intake Systems	50, 51, 54, 55, 75, TR, TA, TL	2 years
Exhaust Systems	49	2 years
Intercoolers & Intercooler Tubes	46-2	2 years
Intake Manifolds	46-1	2 years
Differential Cover	46-7	Life of the vehicle
Exhaust Manifolds	46	2 years
Throttle Body Spacers	46-3	2 years
Turbochargers	46-6	2 years*
Fluid Filters	44	90 days
Pre-Filters	28	2 years
Heavy Duty OE Replacement	70	2 years
PowerSports OE Replacement	81, 87	2 years
PowerSports Intake Systems	85	2 years

No other warranty expressed or implied applies nor is any person or advanced FLOW engineering authorized to assume any other warranty. Some States do not allow the exclusion or limitation of incidental or consequential damages or do not allow limitations on how long an implied warranty lasts, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

*See turbocharger warranty for more info



advanced FLOW engineering, inc.

252 Granite Street Corona, CA 92879

TEL: 951.493.7100 • TECH: 951.493.7100 x23

E-Mail: Tech@aFepower.com