

## Installation Instructions MAGNUM-GRIP SHIFTER HANDLE

Fits: 2012-2018 Jeep Wrangler JK  
with Automatic Transmission  
Catalog # 81085

**WORK SAFELY!** For maximum safety, perform this installation on a clean, level surface and with the engine turned off. Place blocks or wedges in front of and behind both rear wheels to prevent movement in either direction.

**CAUTION:** To avoid any possibility of bodily injury or damage to vehicle, do not attempt installation until you are confident that the vehicle is safely secured and will not move.

### PARTS



Shift Handle



Transfer Case Handle



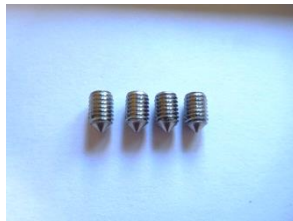
Shift Handle Grip  
Plates



6-32 x 3/8" Flat Head  
Screws (4)



6-32 x 5/16" Flat  
Head Screw (4)



10-32 x 5/16" Cone  
Point Set Screw (4)



8-32 x 1/2" Set  
Screw

1. Start by removing the chrome trim ring. Using a trim tool, pry straight down to release the locking clips.



2. After releasing the trim ring, twist the handle back and forth and lift straight up to release from the shifter.



3. Using a trim tool, pry straight down on the black trim ring below the 4WD selector knob.



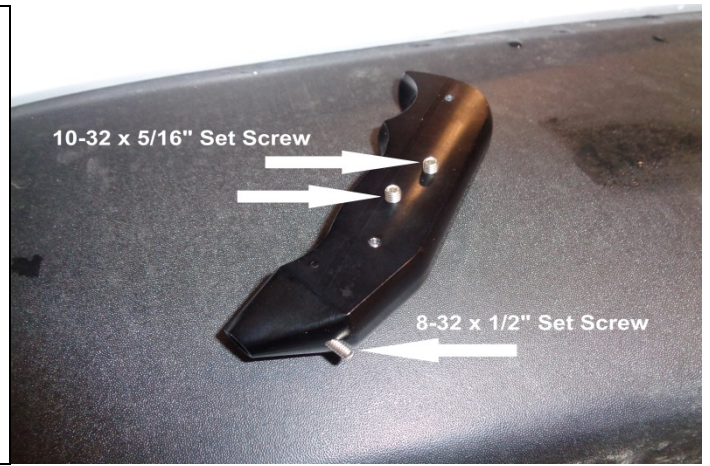
4. After releasing the trim ring, twist the handle back and forth and lift straight up to release from the shifter.



5. Remove both of the trim rings from the shift levers as they will not be reused.



6. Install the four supplied 10-32" x 5/16" Cone Point Set Screws into the four thru holes in the center of the handle as shown. Install the one 8-32 x 1/2" Set Screw into the bottom back of the handle as shown.



7. The bottom set screw will be located in the groove just over half way down the stick. The four upper set screws will locate on the flat spots on either side of the sticks top.



8. Slide the shift handle down onto the stick and tighten the bottom set screw into the groove on the shaft, leave slightly loose to adjust for the top four screws.



9. Tighten the four top screws onto the flats at the top of the stick. Tighten all set screws securely.



10. Place two of the 6-32 x 3/8" Flat head screws into one of the grip plates and put into place against the side of the shift handle.



11. Line up the holes in the grip plates with the holes in the handle and tighten the set screws in securely.



12. Place the smaller grip handle down onto the factory transfer case selector stick.



13. Install the four supplied 6-32" x 5/16" Flat head screws into the four thru holes in the handle, adjust to the desired position and tighten the screws securely.



**IMPORTANT: RETAIN THESE INSTRUCTIONS FOR FUTURE REFERENCE**

**Technical Service**

A highly trained technical service department is maintained by B&M Performance to answer your technical questions, provide additional product information and offer various recommendations.

Technical service calls, correspondence, and warranty questions should be directed to:



**B&M Performance Products**

(707) 544-4761

[www.bmracing.com](http://www.bmracing.com)