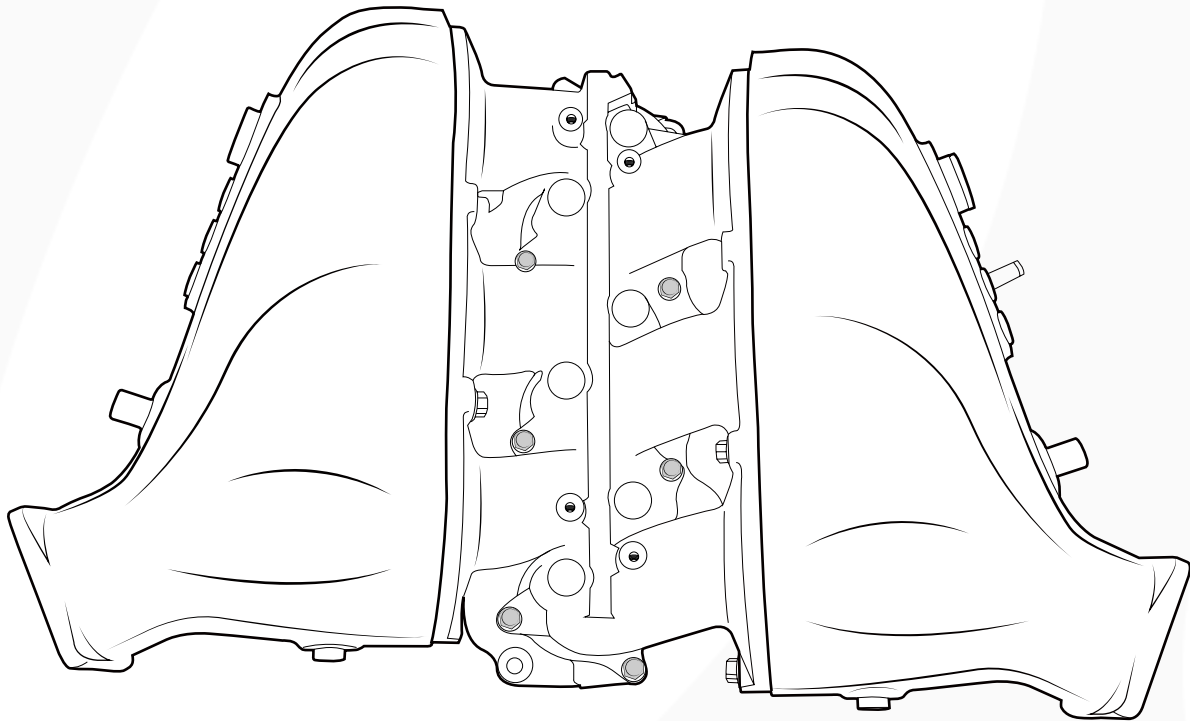


## TORQUE SPECIFICATIONS

- -4AN Port Fitting - 60 in-lb
- -3AN Port Fitting - 40 in-lb
- Throttle Body Mounting Bolts - 75 in-lb
- Upper Billet Runners to Lower Billet Runners - 108 in-lb
- Lower Billet Runners to Cylinder Heads - 20 ft-lb
- Carbon Plenum to Billet Runners - 14 ft-lb
- Carbon Plenum Support Bracket to Valve Cover Nuts -75 in-lb
- Third Rail Mounting Bolts -96 in-lb

For proper clearance of the throttle bodies, it is required to swap throttle bodies from bank to bank, and then rotate them 180 degrees so that the electronic plug faces towards the firewall. This is required for both OEM and aftermarket throttle bodies. Once the throttle bodies are mounted to the intake manifold, install the included adapter harnesses. **The harness with a purple wire will attach on Bank 2 (Passenger side for a left hand drive car).**

**Please note, that our adapter harnesses are intentionally rewired to allow for the throttle bodies to be swapped from bank to bank.**



**PURPLE WIRE**