



# REAR TRAILING ARM INSTALLATION INSTRUCTIONS:

13-UP SCION/TOYOTA FRS/GT86/86 ZN6 13-UP SUBARU BRZ ZC6 15-UP SUBARU WRX AND STI GJ PART NUMBER: TRSC-0100 We recommend that installation of all Voodoo13 parts be completed by a professional who is experienced in suspension tuning. With proper installation and maintenance, Voodoo13 suspension products will provide exceptional performance and durability. For any questions, please contact Voodoo13 immediately. We thank you for choosing Voodoo13 for your suspension tuning needs!

#### **NEED HELP?**

Our representatives are here to help you with any questions concerning the operation of this product.

#### CALL 480-889-0812

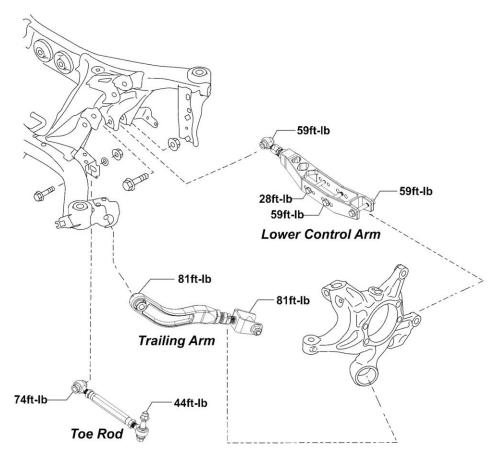
Monday thru Friday 8:30am to 5:30pm MST

## RECOMMENDED TOOLS AND SUPPLIES

General Mechanics Tool Set

## PART BREAKDOWN

NOTE: For any OE hardware please refer to OEM service manual for torque specifications. For all included hardware, please torque to specifications shown below. It is recommended to use a torque wrench when tightening instead of an impact gun and apply anti-seize on all threads.

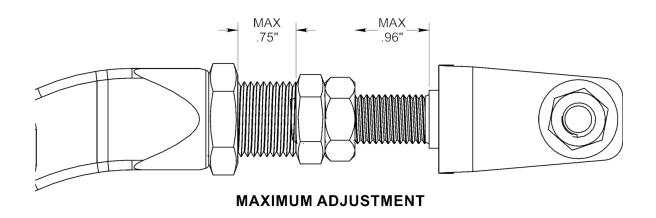


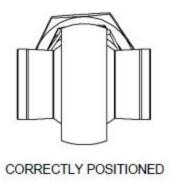
# **INSTALLATION PROCEDURE**

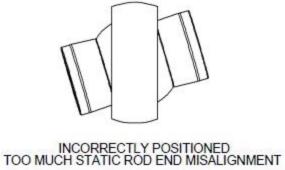
- **Step 1:** Lift the vehicle to a safe height using the recommended factory lift points to work underneath the rear suspension. Ensure to place safety jack stands where recommended by manufacturer before anyone goes underneath the car (unless using a vehicle lift with safety locks).
- **Step 2:** Remove the lug nuts and the rear wheels to gain access to the rear toe arms.
- **Step 3:** Proceed to trailing arm and remove the 12mm bolt on the rear subframe side.
- **Step 4:** Remove the remaining 12mm bolt on the bracket end of the trailing arm. Make sure to remove carefully as it is holding the rear E-Brake cable. *Note*: This arm does not have the E-Brake cable bracket. Make sure the tire/wheel does not rub on the E-Brake cable. Use cable ties if necessary.
- **Step 5:** Place the factory arm and measure the length from center of each hole. Then adjust the new arm to the same length. Changing the length of the arm will affect the rear bump steer curve. Shorter than the factory length will reduce toe in for the bump steer curve.
- **Step 6:** Install the new arm at the bracket end side by using the supplied bolts and lock nuts. Torque them to **81ft-lb** using a torque wrench.
- **Step 7:** Then install the spherical end to the subframe. Torque the 12mm bolt to **81ft- Ib** using a torque wrench.
- **Step 8:** Ensure the spherical end is correctly positioned with the misalignment spacers and refer to the next page for rod end adjustment guidelines. This will ensure longevity of the bearing. Then tighten the jam nuts: tighten the 1 inch jam nut against the billet body and the 5/8" jam nut against the bung adjuster.
- **Step 9:** Reinstall wheels and lug nuts. Torque lug nuts to the factory recommended specs.
- **Step 10:** Lower vehicle safely back to the ground and perform a vehicle alignment. You are finished!

# **ROD END ADJUSTMENT GUIDELINES**

When adjusting rod end to desired position, adjust so that the rod end and adjuster have approximately the same amount of thread showing. Always use the jam nuts to secure the rod end and adjuster. Never tighten the rod end into the adjuster or the adjuster in the lower control arm as a jamming mechanism.







### WARRANTY

All products sold are subject to the following warranty:

Voodoo13 offers a Limited Lifetime Warranty for our products to the original retail consumer against defects and workmanship when used on light truck and car applications under normal operating conditions. This warranty does not apply to parts that have been improperly installed or wearable items such as, but not limited to, worn bushings or bearings unless proven to be defective from the manufacturer.

Exterior finish on all Voodoo13 products is not considered a valid warranty; consumers are responsible for the maintenance of paint, anodize or raw metal finish.

The consumer will be responsible for the removal and freight costs both to and from the Distributor from which the product was originally purchased. Proof of purchase and product registration through the Voodoo13 website is mandatory in order to receive warrantee replacement; original invoice from the Distributor from which the product was purchased must accompany the product in question for warrantee.

Voodoo13 has the right to refuse a warrantee claim if procedures are not met by the original consumer. All returns must have an R.M.A. approval from Voodoo13 prior to shipping direct to the Voodoo13 facility. Exclusions from this warranty are sales outside of the United States, the finish, dents, rust, or any condition caused by abnormal use or neglect.



High performance parts. For off-road use only. Installation should be carried out by a qualified facility. Improper use or installation may result in injury or death.



#### **VOODOO13**

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