



**Part number SES5040
2013 Dodge Dart
1.4L 4cyl. Turbo**

- 1- 3 piece cat-back exhaust system**
- 2- 3.00 gasket (#17060)**
- 4- M10 hex bolt (#17001)**
- 4- M10 hex nut (#17001)**
- 1- 3 page instruction**



Figure 1

Congratulations! You have just purchased the best engineered, dyno-proven exhaust system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from. Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

Injen Technology offers a limited 1year warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Please check the contents of this box immediately.
Parts and accessories are available on line at "Injenonline.com"

NOTE: All Injen exhaust systems are engineered to comply with the 95dB noise limit law specified by the California Highway Patrol and the Society of Automotive Engineers - Except ones that are designated for "Off-Road Use only".

Every Injen exhaust system is individually designed for a specific application and complies with the requirements of Sections 27150, 27151 & 27200 of the California Vehicle Code and Title 13 of the California code of Regulations, Section 10361, which establishes a noise limit of 95dB for passenger cars.

The age of your exhaust system along with certain engine modifications, such as headers, intake, etc., may also affect its current noise level output.

Please check with your local and state law enforcement agencies for exact regulation requirements.

Injen Cat-back exhaust system shown.



Figure 2

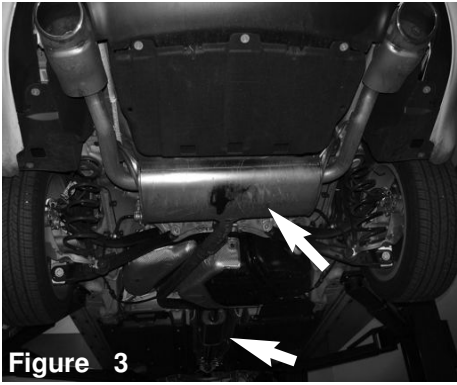


Figure 3

Lift vehicle and make sure secure before install.

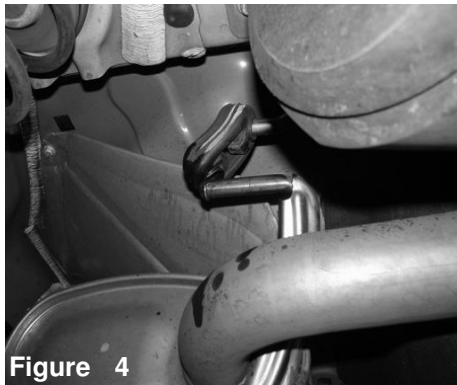


Figure 4

Pull all exhaust hangers off of factory exhaust system, lubricate for easier removal.



Figure 5

With deep socket 12mm, loosen the 2 nuts holding in the exhaust flange at the CAT. Save screws for later install.



Figure 6

Have someone help you support the primary end while you detach the rear section of the factory exhaust system.



Figure 7

Factory exhaust system fully detached in one piece



Figure 8

Install the front section of the exhaust and secure the hangers to the rubber isolators.

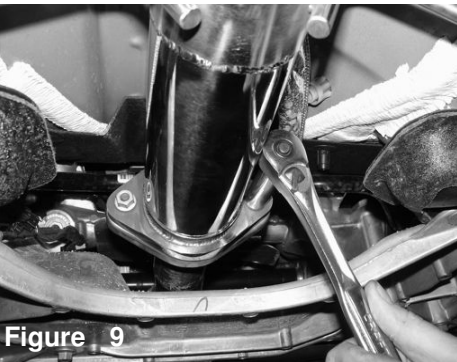


Figure 9

Secure the flange using factory nuts. Tighten using 12mm deep socket.



Figure 10

Now install the mid section to the exhaust system, secure the hanger and use provided screws, nuts and gaskets. Do not tighten.



Figure 11

Install the rear section and secure the hanger. Secure the flange with screws provided and gasket. Do not tighten.

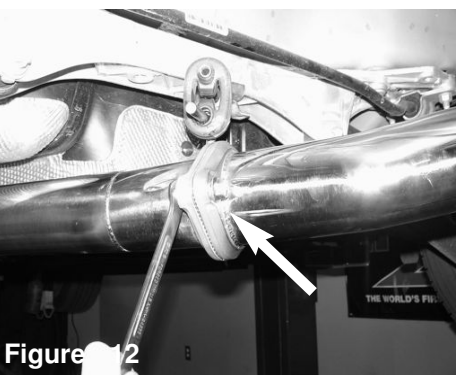


Figure 12

Position for best fit and rotate if necessary at flanges enough for clearance. Tighten all flanges using 9/16" wrench's.

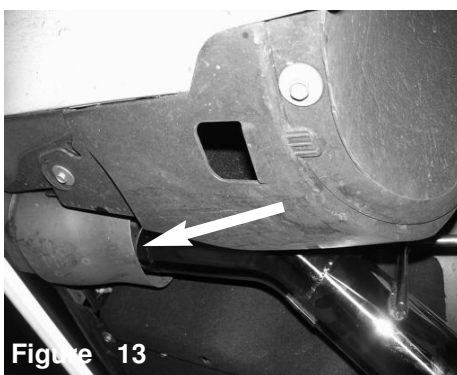


Figure 13

Position the rear section of the Injen exhaust system for enough clearance for the exhaust tip valence.



Figure 14

Congratulations! You have just completed the installation of the Injen cat-back exhaust system. Periodically, check the fitment of the exhaust system, the exhaust should always continue to hang in the same position.