



PRODUCT DISCLAIMER AND LIABILITY WAIVER:

THIS PRODUCT IS DESIGNED FOR OFF-ROAD or COMPETITION USE ONLY.

Due to the removal of the factory air box assembly, which contains a Non-removable Hydro-Carbon Element. Any aftermarket intake system that removes the factory air box assembly are to be used for off-road use only. Please keep all OEM intake system components for future use.

Part number SP2026
2002-06 Toyota Camry 2.4L 4 Cyl.
2002-06 Toyota Solara 2.4L 4 cyl.
Not CARB approved

- 1- MR Tech tuned intake
- 1- 3" neck tuned filter (#1014)
- 1- 2 3/4" straight hose (#3043)
- 1- 1"-6mm vacuum stub (#3087)
- 2- Power-bands (.312) .040 (#4003)
- 1- 1/2" Vinyl Cap (#8034)
- 1- 2"-10mm vacuum line (#3077)
- 2- M4X10 Button head bolts (#6047)
- 1- m6 Vibra-mount (#6020)
- 1- m6 flange nut (#6002)
- 1- Fender washer (#6010)
- 1- 3 page instruction

Note: all parts and accessories are now sold on-line at "injenonline.com"

Use only Injen replacement parts. The use of any other filter may change the air/fuel ratio that may cause damage to the engine.

Congratulations! You have just purchased the best engineered, dyno-proven air intake system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from. Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Please check the contents of this box immediately.

Note: This intake system was Dyno-tested with an Injen filter and Injen parts the use of any other filter or part will void the warranty and CARB exemption number.

Parts and accessories are available on line at "Injenonline.com"



Figure 1

Contents in this kit





Figure 2
Unclip the harness clip from the electrical mass air flow sensor, unscrew the two screws on the sensor (A) and pull the air mass sensor out of the sensor housing (B).

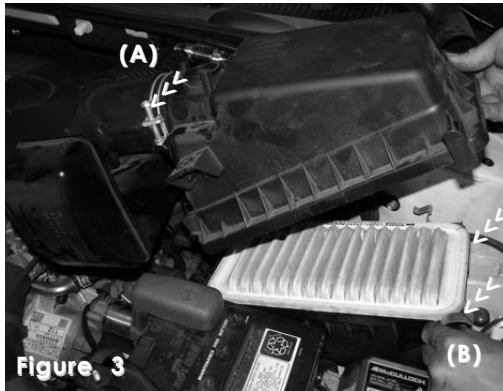


Figure 3
Loosen the hose clamp on the air box top(A). Unclip the two metal clips on the side of the air box top (B). Remove the white air filter panel from the air box.

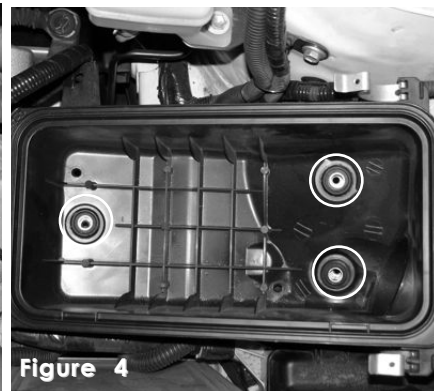


Figure 4
Unscrew the three m6 bolts from the lower air box cleaner. Note: This lower air box cleaner is used for illustration purposes only.



Figure 5
Loosen the clamp on the throttle body, now pull the entire air box cleaner out of the engine compartment.



Figure 6
Press the 2 3/4 straight hose over the throttle body and use two power bands, tighten the clamp on the throttle body side for now.

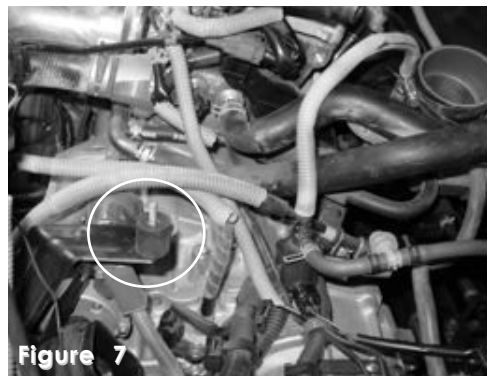


Figure 7
Screw the vibra-mount into the air box brace as shown above.



Figure 8
Place the intake in the engine compartment and insert the top end in the throttle body hose.



Figure 9
As the upper intake is pressed into the throttle body hose, align the intake bracket to the vibra-mount stud.

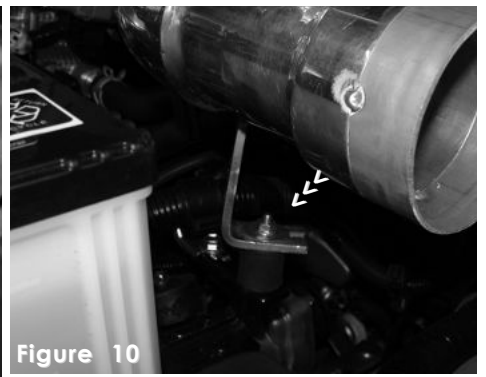


Figure 10
Use the fender washer and m6 flange nut to fasten the intake bracket to the vibra-mount stud.



Figure 11
Insert the MAF sensor into the machined intake adapter.

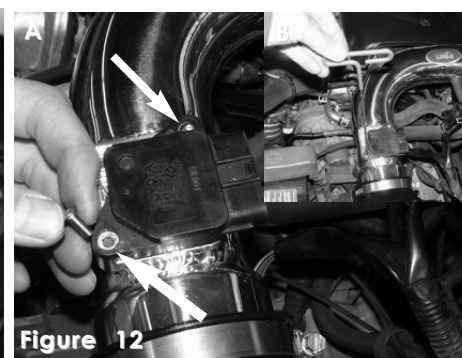


Figure A: Place 2 M4x10 button head screws onto the MAF sensor
Figure B: Tighten the M4 bolt with a 2.5mm allen driver



Figure 13
Press the electrical harness clip into the mass air flow sensor.

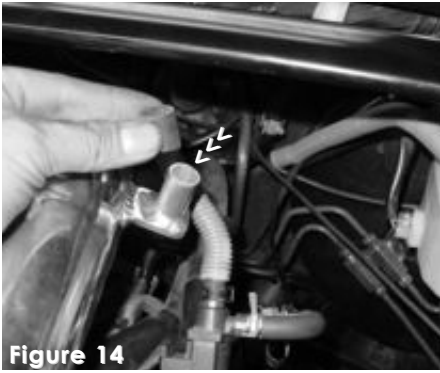


Figure 14
Insert the 6mm silicone stub into the round intake hostler.



Figure 15
Remove the switching valve from the rubber intake duct saddle.

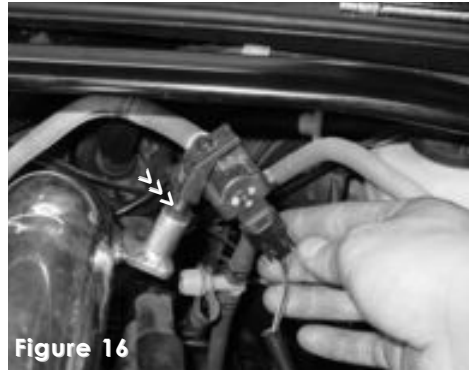


Figure 16
Press the switching valve peg into the 6mm stub as shown above.



Figure 17
Press the stock breather line over the long intake port.

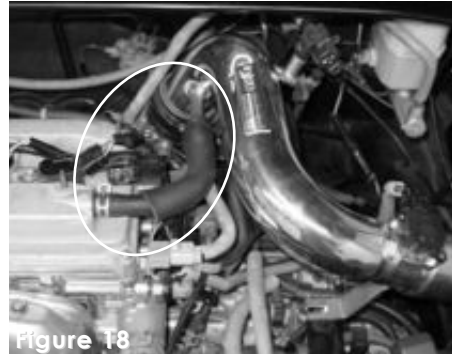


Figure 18
The breather hose is now attached to the intake port.



Figure 19
The primary intake is installed and ready for the filter.

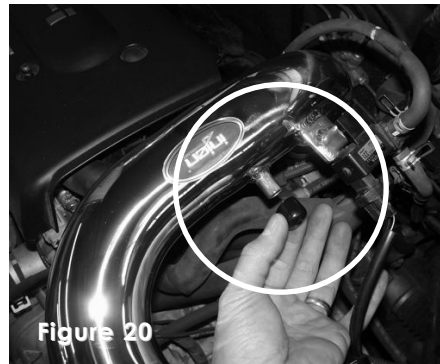


Figure 20
NOTE: All 2004-05 Models place the 1/2 vinyl cap on the 1/2 nipple on the pipe. Your installation is now complete.
NOTE: All 2002-03 models continue to follow the rest of the instruction.



Figure 21
All 2002-03 models: Remove the EVAP the air box assembly.

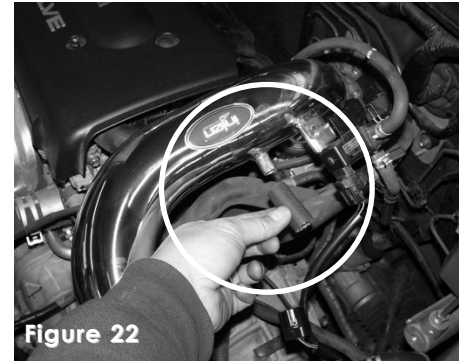


Figure 22
Place the 2-10mm vacuum line onto the 1/2 nipple on the intake pipe.

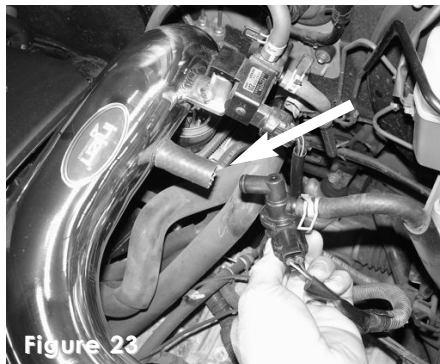


Figure 23
Place the EVAP purge valve into the 10mm vacuum hose on the intake pipe.



Figure 24
EVAP purge valve shown installed onto intake pipe



Figure 20

Press the filter over the intake end and tighten the filter clamp. Align the entire intake for best possible fit. Once the intake has been cleared from any moving objects, continue to tighten all nuts, bolts and clamps.



Figure 21

Start your engine and listen to any possible air leaks, rattles or rubbing. If you come across any problems, go back and recheck any connections and retighten all nuts, bolts and clamps. Periodically, check the fitment of the intake system for any possible movement, this will prevent any possible damage to the intake.

1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
2. Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
3. Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
4. Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter (can be bought on-line at "injenonline.com"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.