



CLUTCHTECH



TSB-182

Holden LFX V6 Concentric Slave Cylinder (CSC) Bleeding Procedure

In order to successfully bleed the CSC in this application, it is recommended to reverse bleed the system before using conventional clutch bleeding techniques.

- 1) Using a reverse bleeder, pump clutch fluid up from the CSC bleed port to the master cylinder, until the reservoir is full and then lock off the bleeder nipple.
- 2) By hand slowly pump the clutch pedal to induce the clutch fluid into the slave cylinder.
- 3) Remove the reverse bleeder and connect a clear tube to the bleeder nipple. Open the bleeder port and submerge the end of the clear tube into a reservoir full of fresh fluid.
- 4) Slowly operate the clutch pedal by hand to encourage all of the air bubbles out of the CSC. Frequently check the reservoir level during this process.
- 5) When most of the air bubbles coming through the clear tube are gone, lock the bleeder nipple and check the clutch operation. It may take several operations of the clutch pedal to fully remove air from the slave cylinder.



Never rapidly pump the clutch pedal when bleeding as this can induce air in the system. Slow and steady pumps of the pedal are much more effective.



[youtube.com/watch?v=LRdJj5NLsD0](https://www.youtube.com/watch?v=LRdJj5NLsD0)

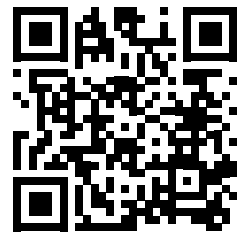
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