



CLUTCHTECH



TSB-262 Installation of a Honda S2000 Clutch

1. Clean the back of the engine of any old clutch dust or oil that may contaminate the new clutch. Also clean the crank mounting surface with emery paper to remove any corrosion or burrs. Mount the flywheel on the crank and torque the flywheel bolts to 127Nm/94ft.lbs.
2. Mount the friction disc & release bearing onto the flywheel, using the alignment tool to hold it in place.



3. Mount the pressure plate onto the flywheel, over the friction disc and release bearing. Note that it will only fit in one direction due to the offset dowels.
4. Start to tighten the pressure plate bolts in a circular motion, removing and refitting the alignment tool each rotation to ensure that the friction disc is aligned to the pilot bearing. When the pressure plate bolts are tight, torque them to 25Nm/19ft.lbs.



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