



CLUTCHTECH



TSB-332

Mitsubishi EVO Concentric Slave Cylinder Conversion Fitment

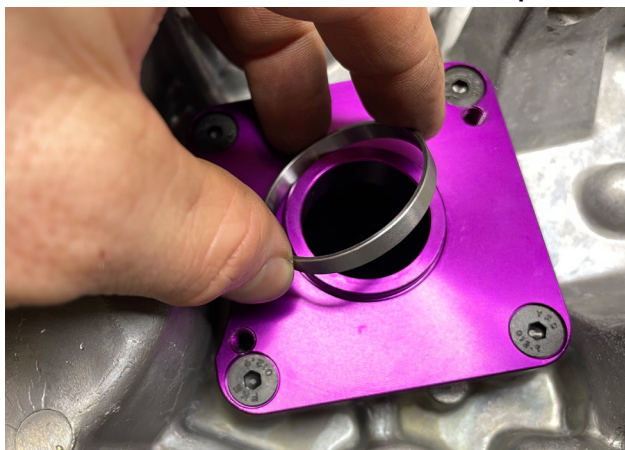
1. Remove the existing release bearing, clutch fork, cross shaft & nose cone from the transmission. These will not be required.
2. Clean inside the bellhousing removing any old clutch dust & oil. Use emery paper on the mounting surface for the release bearing mount to ensure there is no burrs.



3. Mount the release bearing adapter to the transmission & use a small amount of thread retaining compound on the 4 counter sunk bolts to hold it in place. Torque them to 10Nm/8ft.lbs.



4. Install the small steel shim onto the adapter to centrally locate the body of the slave.



5. Use a small amount of thread retaining compound on the two M6 cap screws to mount the slave body onto the adapter & torque them to 10Nm/8ft.lbs.



6. Mount the bleeder line in the port that can exit at the top of the transmission & the clutch line in the side port that can exit through the fork window. Once lines are orientated correct tighten them in the slave body.



7. With the clutch mounted, carefully mount the transmission onto the engine & just mount a few bellhousing bolts. Connect the braided clutch line to the existing clutch line.
8. **BLEEDING**

8.1 Fill the reservoir with the applicable clutch fluid to the manufacturer's specifications.

8.2 Open the bleeder nipple on the braided bleeder line & have someone in the vehicle slowly depress the pedal to the floor by hand. Close the nipple & return the pedal to the top. Repeat the process of passing the fluid through 4-5 times

8.3 Change the process to slowly depressing the pedal to $\frac{3}{4}$ stroke & holding by hand before opening the bleed nipple. Lock the bleed nipple & return the pedal to the top. Repeat this 4-5 times whilst maintaining the fluid level in the reservoir.

8.4 If the pedal is still not satisfactory repeat step 3 using a full pedal travel.

9. **BEFORE** assembling the rest of the vehicle check for full release of the clutch. Place the transmission into gear. Have one person hold the clutch pedal down & another person rotate the drive shafts to ensure that the clutch is releasing. Once confident that the clutch has adequate release, assemble the rest of the vehicle & test drive.

LEADING BRANDS

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