



Performance Belt Cover Kit

Part Number: 71-101

**2013-2019 Subaru Legacy 2.5L
2013-2019 Subaru Outback 2.5L**

Installation Instructions

For technical inquiries please email us at tech@hpsperformance.com

In the email, please include the following information for faster response:

- Year / Make / Model / Engine of your vehicle.
- If it is a fitment issue, please include pictures showing the fitment problem.
- If there are missing parts, please list the part number(s) from the bill of materials on the 2nd page.
- Optional but recommended – Your contact phone number and preferred call back time.

You can also give us a call via 626-747-9200 for tech support Monday-Friday, 9:00am-5:00pm Pacific Time.

Bill of Materials

Kit Number: 71-101

Line #	Description	Part Number	Qty
1	Belt Cover	PC-101	1
2	Flanged Button Head Screw, M6 x 1, 18mm Long	97654A224	1
3	Flanged Button Head Screw, M6 x 1mm, 30mm Long	97654A667	1
4	Rubber Vibration Mount, M6 5/8" Tall, Male-to-Female	HW-RM6-062-MF	1
5	Spacer, 13mm OD x 20mm Long	94669A190	1
6	Nylock Nut, M6	607512	1
7	Flat Washer, M6 x 16mm OD	HW-FW6L	1

- **Before installing any parts of this belt cover kit, please read the instructions thoroughly.**
- **Verify the contents of this kit before disassembling your vehicle.**
- **DO NOT INSTALL IF ANY PARTS ARE MISSING OR DAMAGED. CONTACT tech@hpsperformance.com IMMEDIATELY. WE ARE NOT RESPONSIBLE FOR ANY DAMAGE CAUSED DUE TO IMPROPER INSTALLATION.**
- **Installation requires moderate mechanical skills. A qualified mechanic is highly recommended.**
- **Do not attempt to install the kit while the engine is hot.**
- **This installation may require removal of coolant lines that may be hot.**
- **For technical inquiries, please email us at tech@hpsperformance.com**

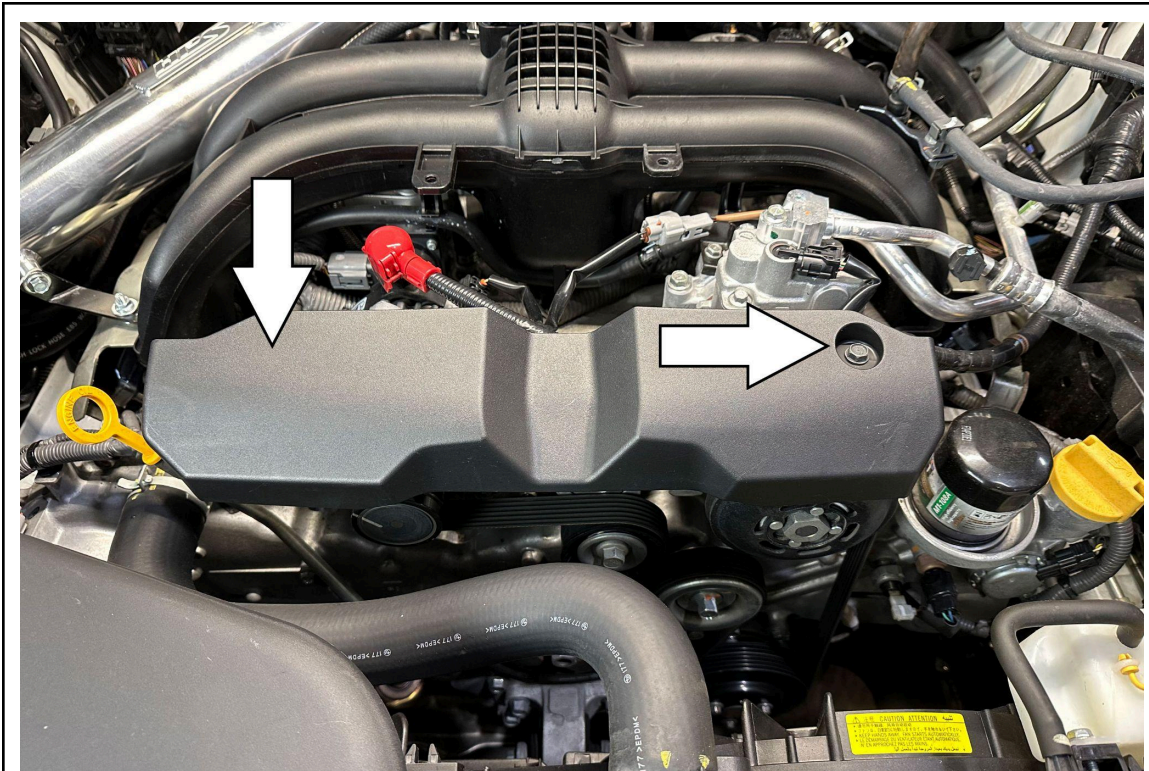
PLEASE READ CAREFULLY BEFORE INSTALLATION!

This installation is not for the novice customer. Install this product with EXTREME caution! Misuse of this product can destroy your engine! If you are not mechanically inclined, please have a professional automotive mechanic install this kit.

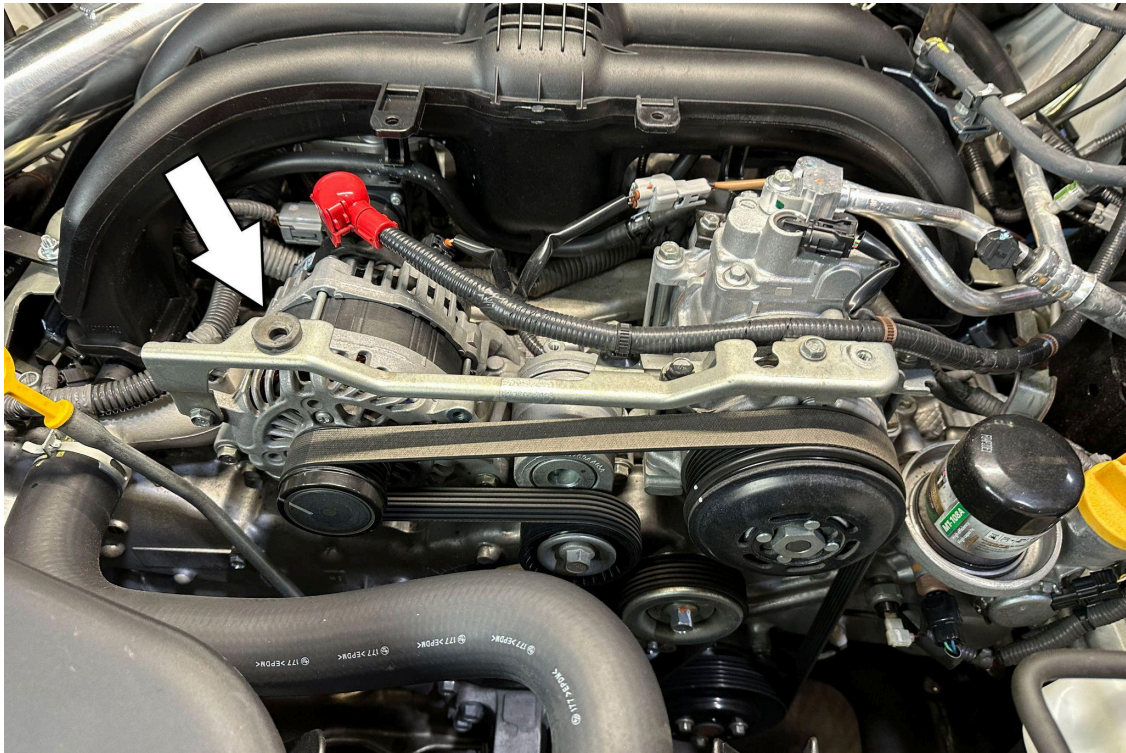
NOTE: HPS holds no responsibility for any engine damage that results from misuse of this product.

GETTING STARTED

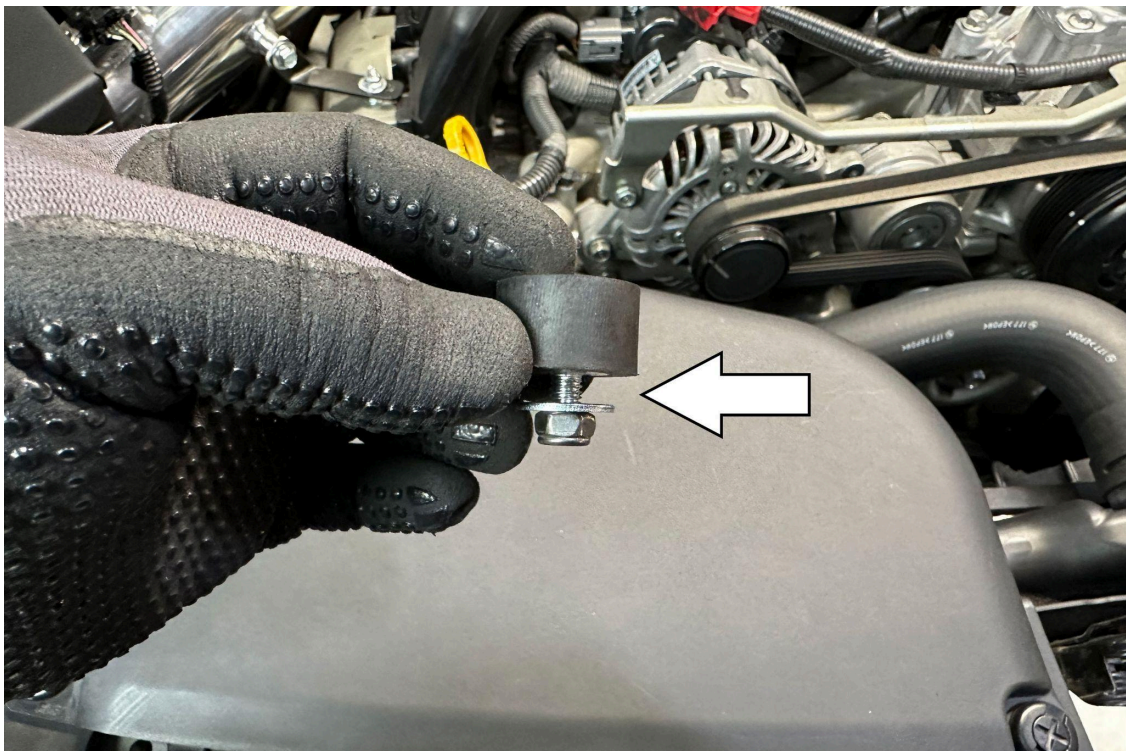
1. Turn the ignition OFF. If the engine has run within the past two hours, let it cool down.



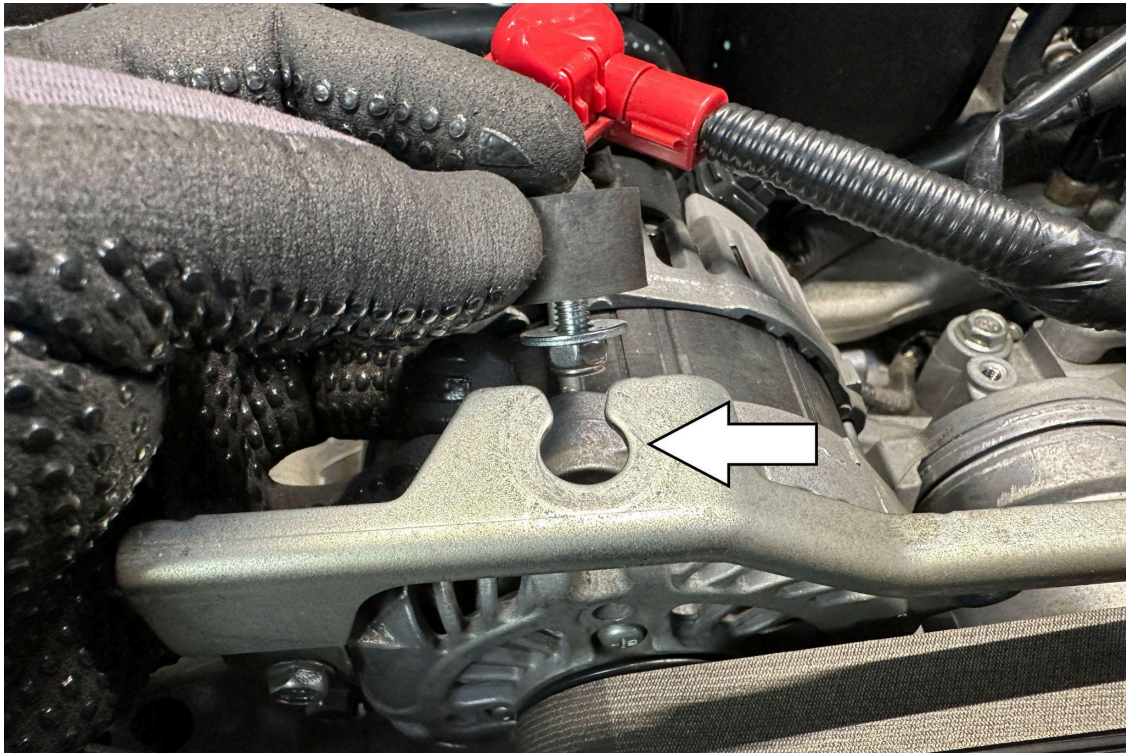
2. Remove the original belt cover mounting bolt. Pull up on the plastic push pin and remove the original belt cover.



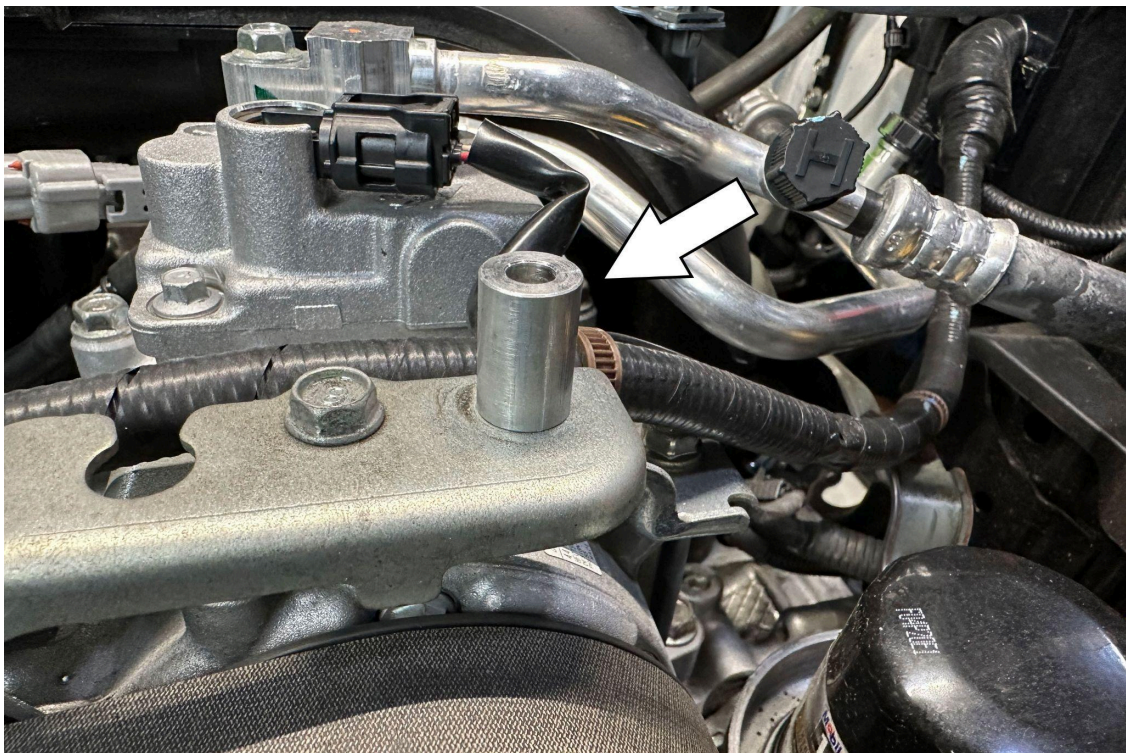
3. Remove rubber grommet from the belt cover mount by pushing it out towards the rear of the car.



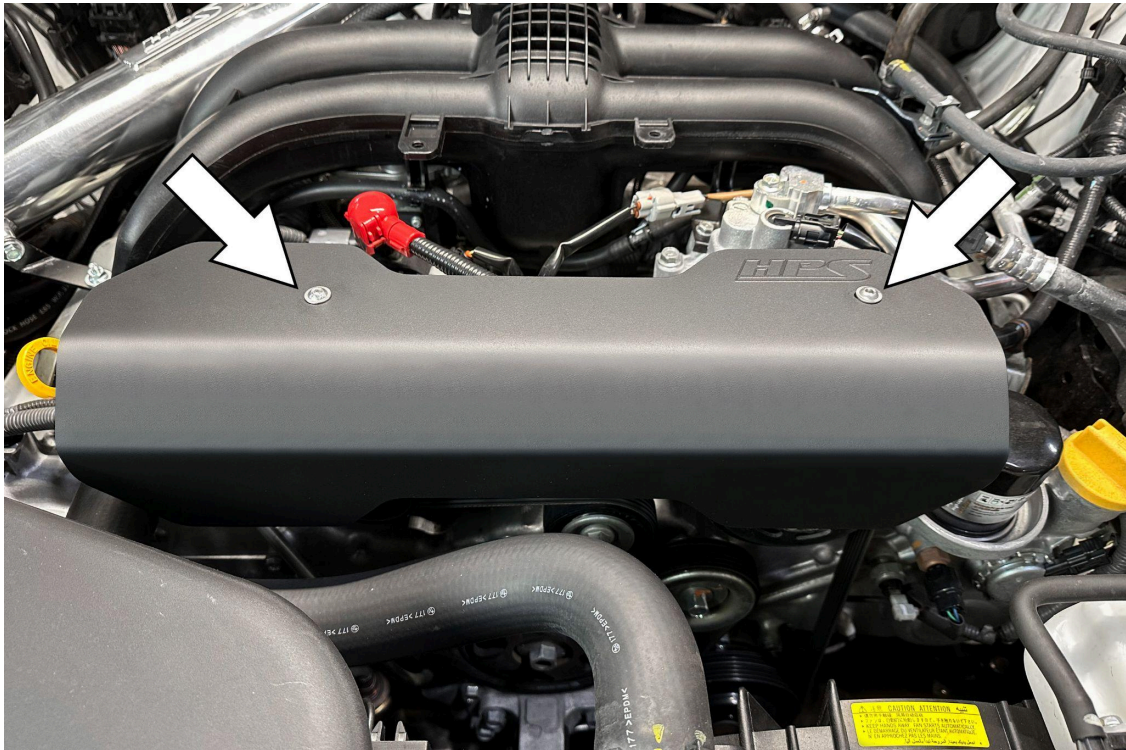
4. Pre-assemble the provided rubber vibration mount with the flat washer and the 6mm Nylock Nut as shown in the image above.



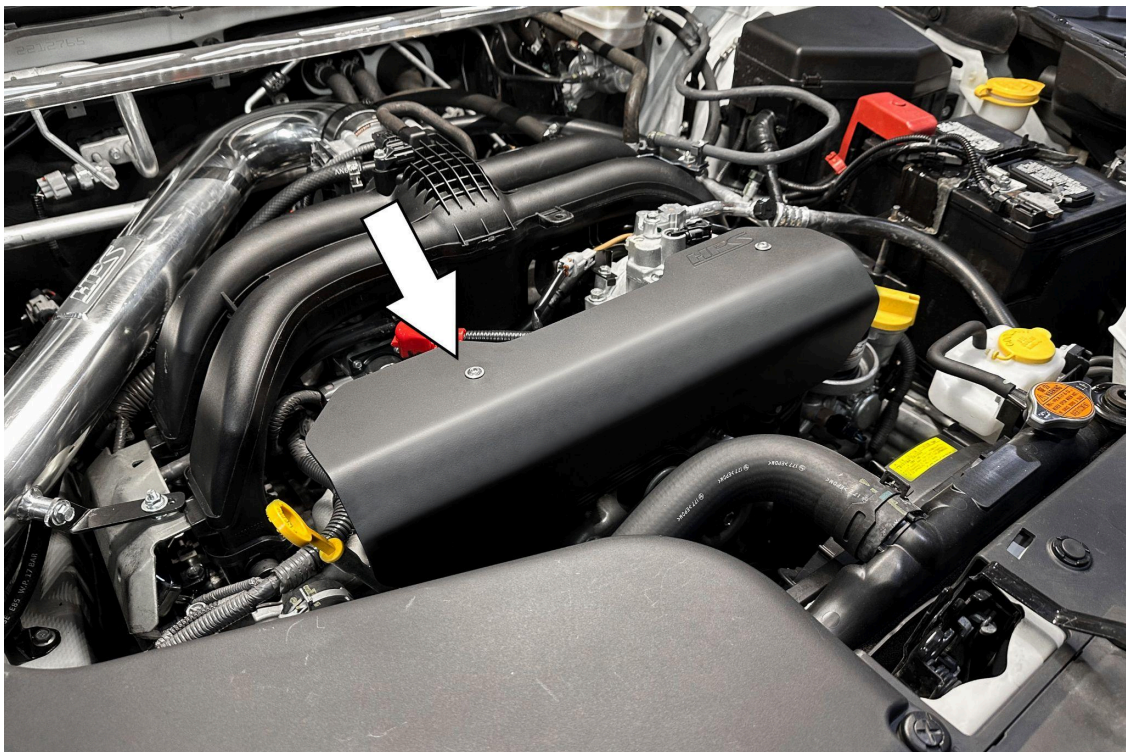
5. Place the rubber vibration mount on the original belt cover mount. Install the washer and Nylock nut under the original belt cover mount.



6. Place the provided 20mm long spacer onto the mount hole where the original bolt was removed in step 2.



7. Secure the HPS belt cover by using the provided M6 x 1, 18mm long flanged button head screw on the passenger side to mount the belt cover and the M6 x 1mm, 30mm long flanged button head screw to mount the drivers side.



8. Position the belt cover in place and tighten the Nylock nut that was used to mount the 5/8" rubber vibration mount in step 5.

FINAL STEPS

Once the belt cover has been positioned, double check to make sure everything is tight and properly positioned before starting the vehicle.

Listen carefully for any odd noises or rattles prior to taking the vehicle for a test drive. If any problems arise, go back and check the position of the cover and the hardware to correct the problem.

Periodically, recheck the position of the belt cover and make sure there is proper clearance around and along the product. Failure to follow proper maintenance procedures may cause damage to the belt cover and will void the warranty.

