



Installation Instructions

ARK Exhaust System

DT-S Cat-Back

(SM0703-0112D)

for

Hyundai Veloster NA (1.6L I4 Gamma G4FD)



Contents

- Rear Section Muffler— 1
- Mid Pipe—1
- Resonator Pipe—1
- Triton Tip—1
- Flange Gasket—full set
- Bolts & Nuts—full set

Tools Required

- Socket Wrench/Wrench:
 - 14 mm
 - 16 mm (5/8 in)
 - 17 mm
 - 19 mm
- Socket Wrench Extension
- Lubricant (WD-40)

Warning

- Before removing the original exhaust system, be sure to give sufficient time for the exhaust piping and surrounding parts to cool down. They can be extremely hot!
- If any items in the package are missing please contact your authorized dealer before installation.
- We advise you to have an experienced person or certified mechanic install the exhaust system.
- Loosely fasten all nuts and bolts until everything is installed, then tighten them down to the proper torque specs as you align the exhaust system.
- These instructions are specific to the 2012+ Hyundai Veloster NA (1.6L I4 Gamma G4FD). However, please be sure to specify the exact year and model when purchasing the exhaust system.

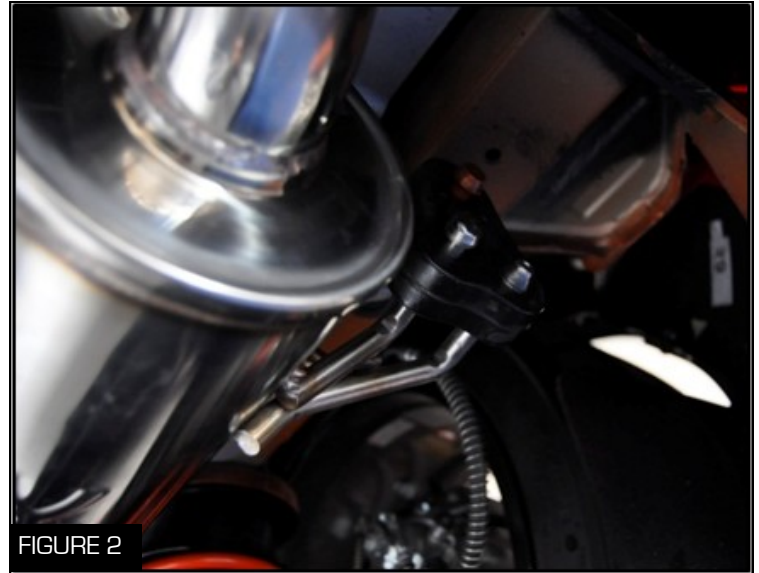
Installation of ARK Performance DT-S exhaust system



1. Spray the rubber insulator with a lubricant and then slide the resonator pipe metal hanger into it (Figure 1)

2. Bolt the resonator pipe to the OEM catalytic converter with the OEM gasket, nuts, and bolts (Figure 1)

3. Bolt the mid pipe to the resonator pipe using the supplied gasket, nuts, and bolts (Figure 1)



4. Spray both rubber insulators for the muffler with lubricant and then slide the metal hangers into them (Figure 2)



5. Bolt the muffler pipe to the mid pipe using the supplied gasket, nuts, and bolts (Figure 3)

Installation of ARK Performance DT-S exhaust system



FIGURE 4

6. Bolt the Triton tip brackets to the bumper cover (Figure 4)



FIGURE 6

8. Adjust the Triton tips to make sure they are sitting properly centered before fully tightening down the exhaust system (Figure 6)

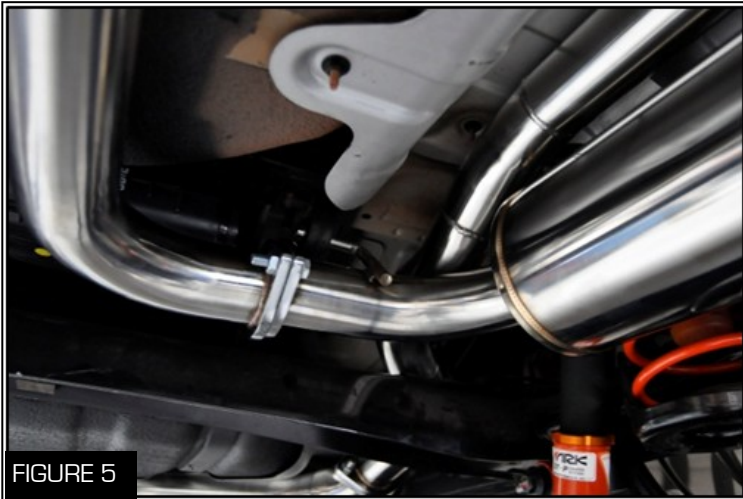


FIGURE 5

7. Bolt the Triton tip pipe to the muffler pipe using the supplied gasket, nuts, and bolts (Figure 2)

First Operation

Before starting the vehicle, be sure that no part of the exhaust system is touching a heat sensitive area or an area that will cause a rattle and vibration.

It is normal to have white smoke come from the exhaust system upon first start up and operation.

Be sure to check that there are no exhaust leaks, this can be done by revving the motor in neutral to 2,000-2,500 rpm and listen to the piping for any leaks.

Maintenance

Please do not use any acidic chemicals or abrasive materials when cleaning your ARK Performance exhaust system.

We recommended that you **ONLY** use water and/or automotive soap when cleaning either the Burnt or Tecno tips.

It is recommended to check the nuts and bolts periodically to make sure they have not come loose, re-tighten them if necessary.

